

Holden Mine Cleanup Project

Update

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Okanogan – Wenatchee National Forest

Overview of Presentation

- Background & Project Chronology
 - Mine history
 - Forest Service's Interim Action (1989 – 1991)
 - Agencies' Current Cleanup Effort (Why it has taken so long)
- Site Characterization & Risks
- Agencies' Objectives for Site and Issues Driving Remedy Selection
- Alternatives Being Considered in Final Evaluations
 - Alternatives 11M, 13M, and 14
- Alternative 14 and Potential Contingent Actions
- Next Steps/Schedule





Holden Mine History

- The Howe Sound Mining Company operated the Holden Mine from 1937 to 1957.





Larry Penberthy Photos



Miner for
scale

May 4, 2010



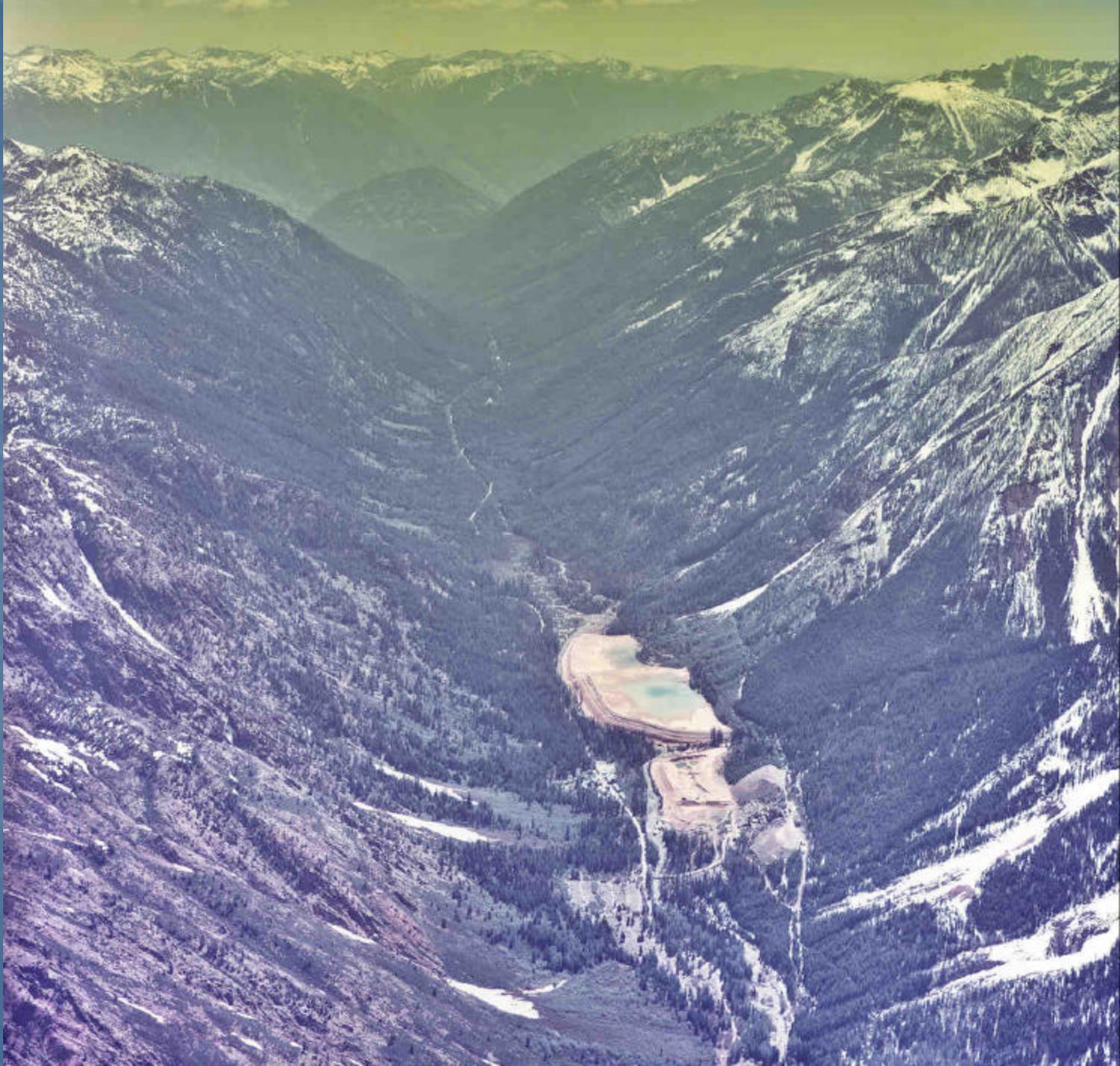
Larry Penberthy Photo

- The mine and mill produced some \$66 million from copper, zinc, silver and gold ---- today it would be ~ \$800 million.

Holden Village – Former Company Housing for the Mine



- A few years after the mine shut down, mining property interests (patented and unpatented mining claims, buildings & facilities) were deeded to Lutheran Bible Institute.
- Holden Village incorporated in 1962 and has since used the mining village as a nondenominational retreat center under an Organizational Camp Special Use Permit with the Forest Service.



1989-1991 Forest Service Interim Action



- The interim action reduced erosion of the tailings piles by installing stream bank protection,



1989-1991 Forest Service Interim Action



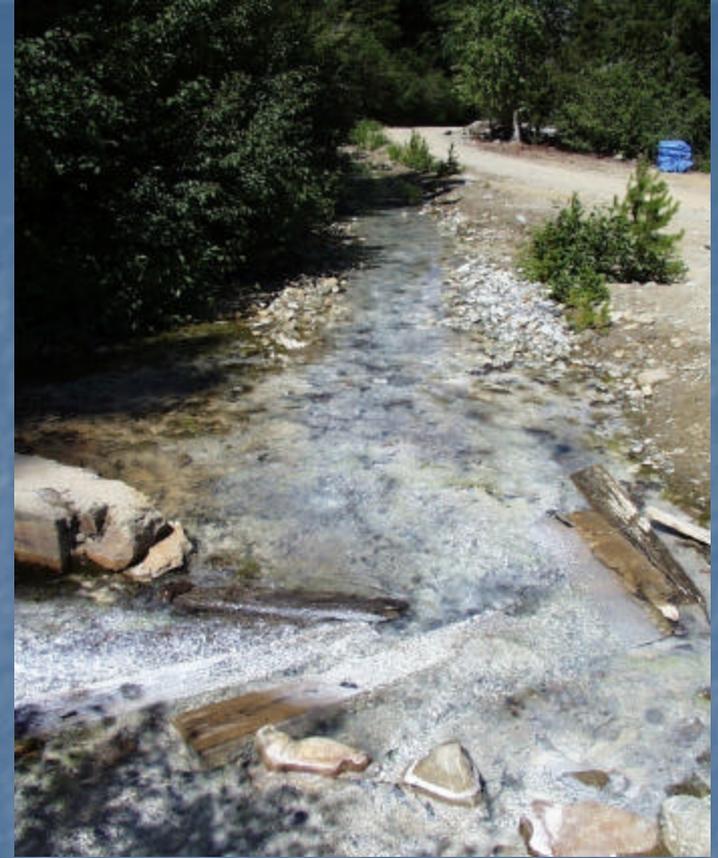
- rerouting drainage off the tailings piles,

1989-1991 Forest Service Interim Action



- and covering the tailings piles with gravel, which reduced dust generation, and also facilitated revegetation of the tailings piles.

Post Interim Action



- However, several significant threats to the environment still existed, thereby, necessitating further action. They include:
 - Leaching or movement of contaminants from the mine portal, waste rock piles, tailings piles and elsewhere that degrade water quality and fisheries in Railroad Creek.

Post Interim Action



- Cementation or solidification of the creek bed in Railroad Creek, reducing aquatic habitat; and

Post Interim Action

- Potential for sudden or long-term erosion of tailings into Railroad Creek



Project Chronology – Current Efforts

- 1995/96 – PRP identified and current cleanup efforts begin
- AOC (1998) between USFS, EPA, WA-DOE with PRP directing the PRP to perform a RI/FS
- Close Coordination with the Yakama Nation
- PRP: Howe Sound – Alumet – Intalco (Rio Tinto acquired Alcan in late 2007 & now guiding RI/FS)



Project Chronology – Current Efforts

- Joint CERCLA & MTCA Authority
- Site not listed on NPL
- Mixed ownership site (private & federal lands)
- Largest CERCLA project in Pacific Northwest Region of Forest Service
- Concurrent NRDA
- Forest Service is lead agency directing the RI/FS and lead Trustee for NRDA



Project Chronology – Current Efforts



- Spring 1997 – Intalco and their consultants began collecting environmental data to characterize contamination at the site and to assess injury to the natural resources.
- The Final Remedial Investigation Report was approved by the Agencies on February 8, 2002.

Site Chronology - Additional Groundwater & Geotechnical Investigations 2002 & 2003



Project Chronology – Current Efforts

- The Draft Feasibility Study and Draft Final Feasibility Study were delivered to the Agencies for review on June 12, 2002 and February 19, 2004 respectively.
- At that time, there were 8 basic alternatives analyzed in the Feasibility Study. (7 action & 1 “no action” with multiple sub-alternatives)



Site Chronology - 2003 Fall Flood Damage



Site Chronology - 2003 & 2004 Flood Damage Repairs



Site Chronology – 2006 Spring Flood Damage Repair



Current Project Efforts

- In September 2007, the Agencies finalized a SFS which analyzed several new Alternatives (9, 10, 11 and 12 - True no action Alt) and identified Alternative 11 as the Agencies' preferred Alternative (Main feature: Site-wide GW containment via stream-side fully penetrating barrier wall)

- October 2007 – In response to Agencies Alt 11, Intalco submits Alt 13M (GW containment in western portion of Site via stream-side fully penetrating barrier wall, Realignment of Railroad Ck and dependence on results of remedy components & attenuation in eastern portion of site down gradient of TPs 2-3)



Current Project Efforts

- March 2008 – Agencies agree to consider alternative remedy components proposed in Alt 13M, if demonstrated to be equally protective as Alt 11M components.

- 2008 & 2009 Field Seasons – Intalco conducts extensive site investigations to justify their Alt. 13M (No eastern barrier wall)



Agencies' Develop New Alternative (Alternative 14)

- Considering the Agencies' objectives for the Site, and results from Intalco's 2008 & 2009 field investigations, the Agencies developed a new Alternative (Alt 14) which is a hybrid of Alternatives 11M & 13M.
- Agencies are finalizing an Addendum to its 2007 SFS, that evaluates Alternatives 11M, 13M, and 14; which will identify its preferred Alternative.



Site Features

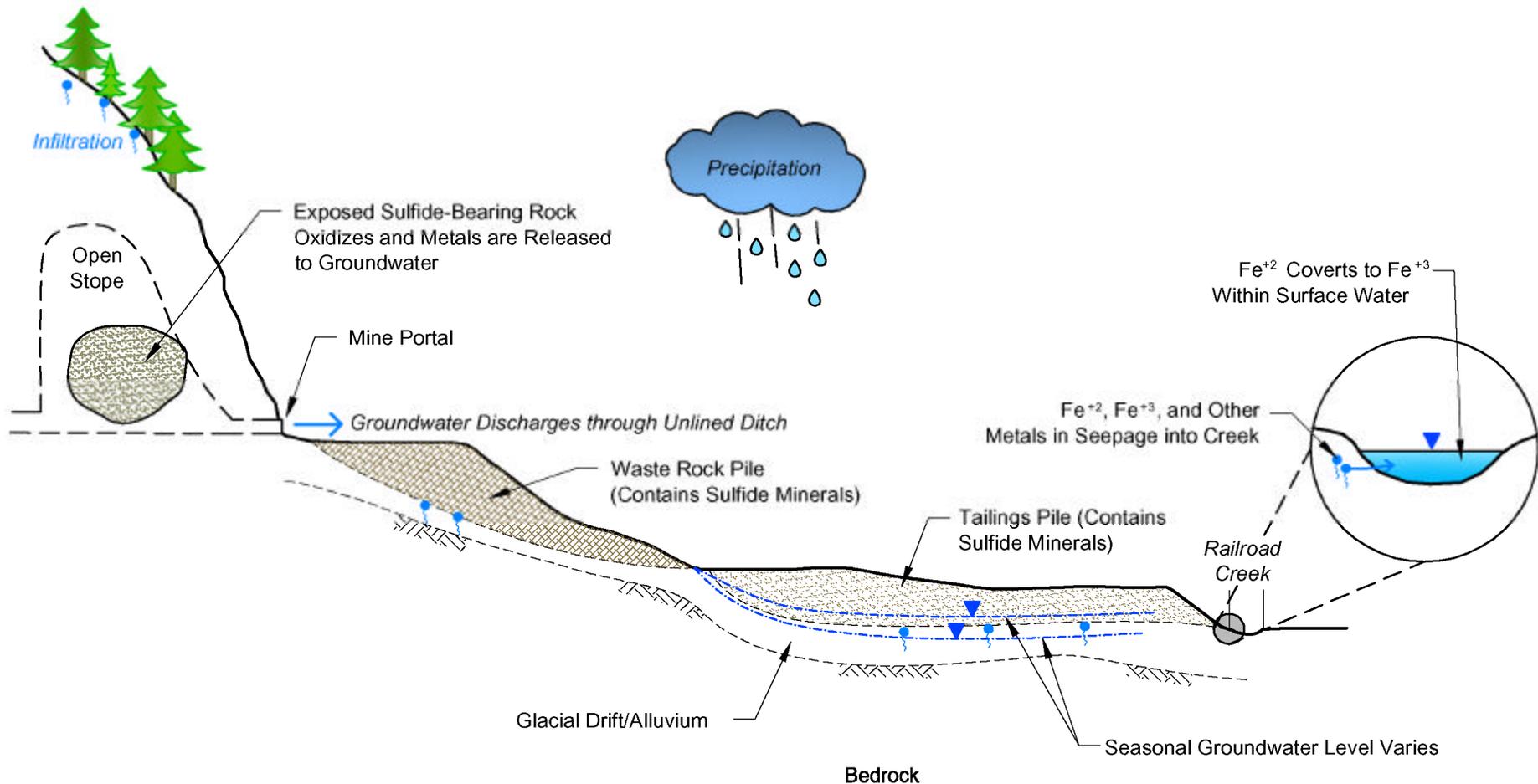


Summary of Site Characteristics & Risks

- Primary aquatic COC
 - Toxicity of 5 metals: Al, Cd, Cu, Fe, Zn
 - Physical impacts to aquatic habitat: Fe
- Concentrations for aquatic life protection are low
 - Low water hardness
 - Background concentrations for Al and Cd exceed WQC
- Terrestrial Ecological Risks in Soils
 - HQs range up to 1,000 for plants, 300 for macro-invertebrates, and potential risks for birds & mammals feeding in some AOIs w/high metals concentrations
- Human Health
 - Metals (As, Cd, Cu, Pb, Zn) exposed in soils and tailings exceed criteria for direct contact & ingestion
 - Metals (Al, As, Cd, Cu, Pb, Ni, Zn) in groundwater & portal discharge exceed criteria for drinking water by up to 31 times.
 - Petroleum hydrocarbons released to soils in limited areas

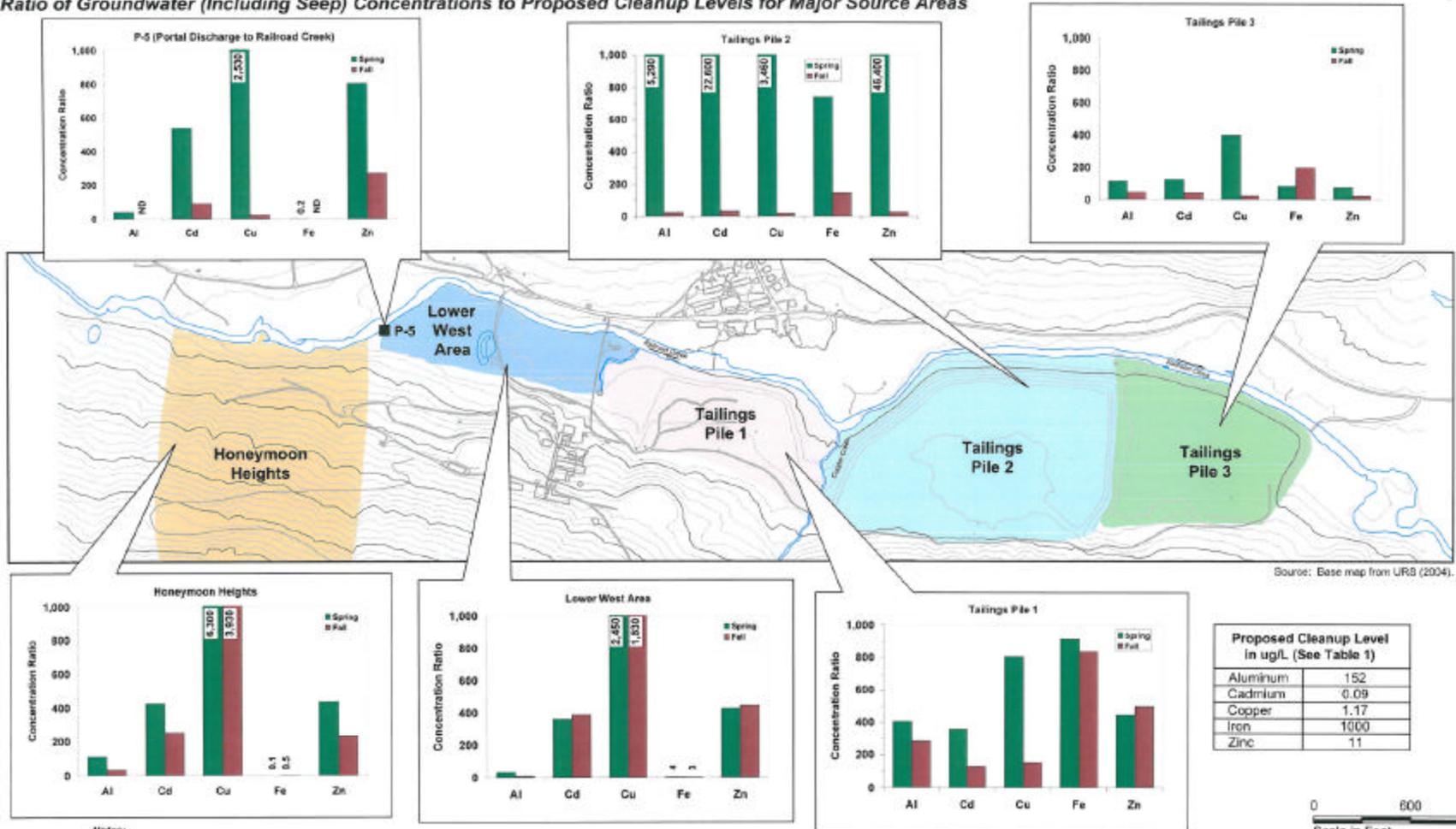
■ Conceptual Model

- Long-term release due to perpetual geochemical engine



Ratio of Groundwater Concentrations

Ratio of Groundwater (Including Seep) Concentrations to Proposed Cleanup Levels for Major Source Areas



Proposed Cleanup Level in ug/L (See Table 1)	
Aluminum	152
Cadmium	0.09
Copper	1.17
Iron	1000
Zinc	11

Notes:

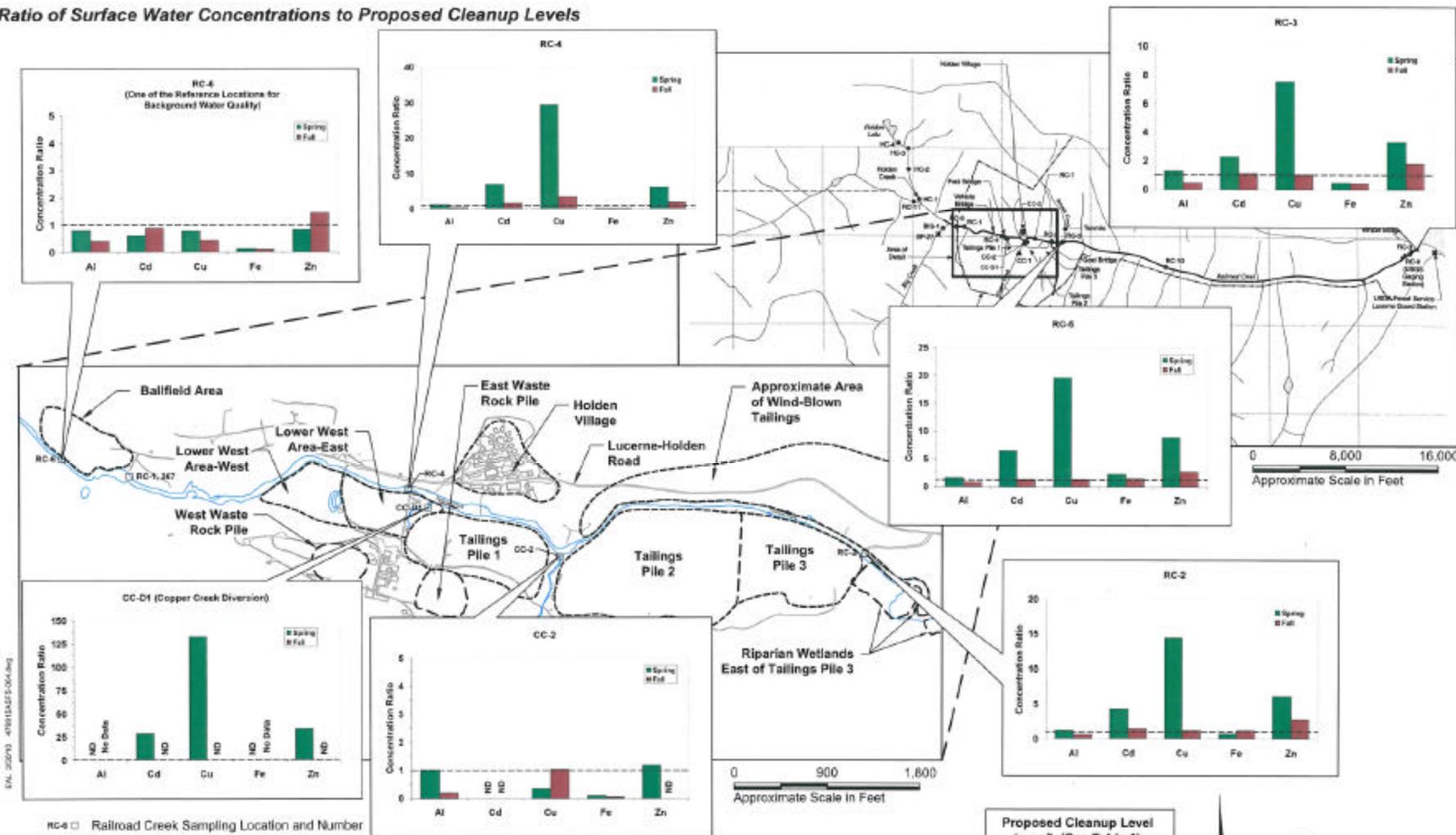
1. Plots show the ratio of the constituent concentrations shown in Table 7 to the proposed cleanup levels shown in Table 1.
Concentration Ratio = Constituent Concentration/Proposed Cleanup Level.
2. Additional details on the determination of constituent concentrations are noted on Table 7.
3. Additional details on proposed cleanup levels are provided in the text and noted on Table 1.
4. Vertical scales of plots vary. The numerical values of any ratios that exceed the vertical scale of the plot are noted.
5. "ND" indicates all sample results were non-detect.
6. Al = Aluminum, Cd = Cadmium, Cu = Copper, Fe = Iron, and Zn = Zinc.
7. Lead data is not shown because available data may not be representative due to inconsistent analyses for lead concentrations.

ENL 3300010 4/10/15 ACFIS-0825.00

0 600 1200
Scale in Feet

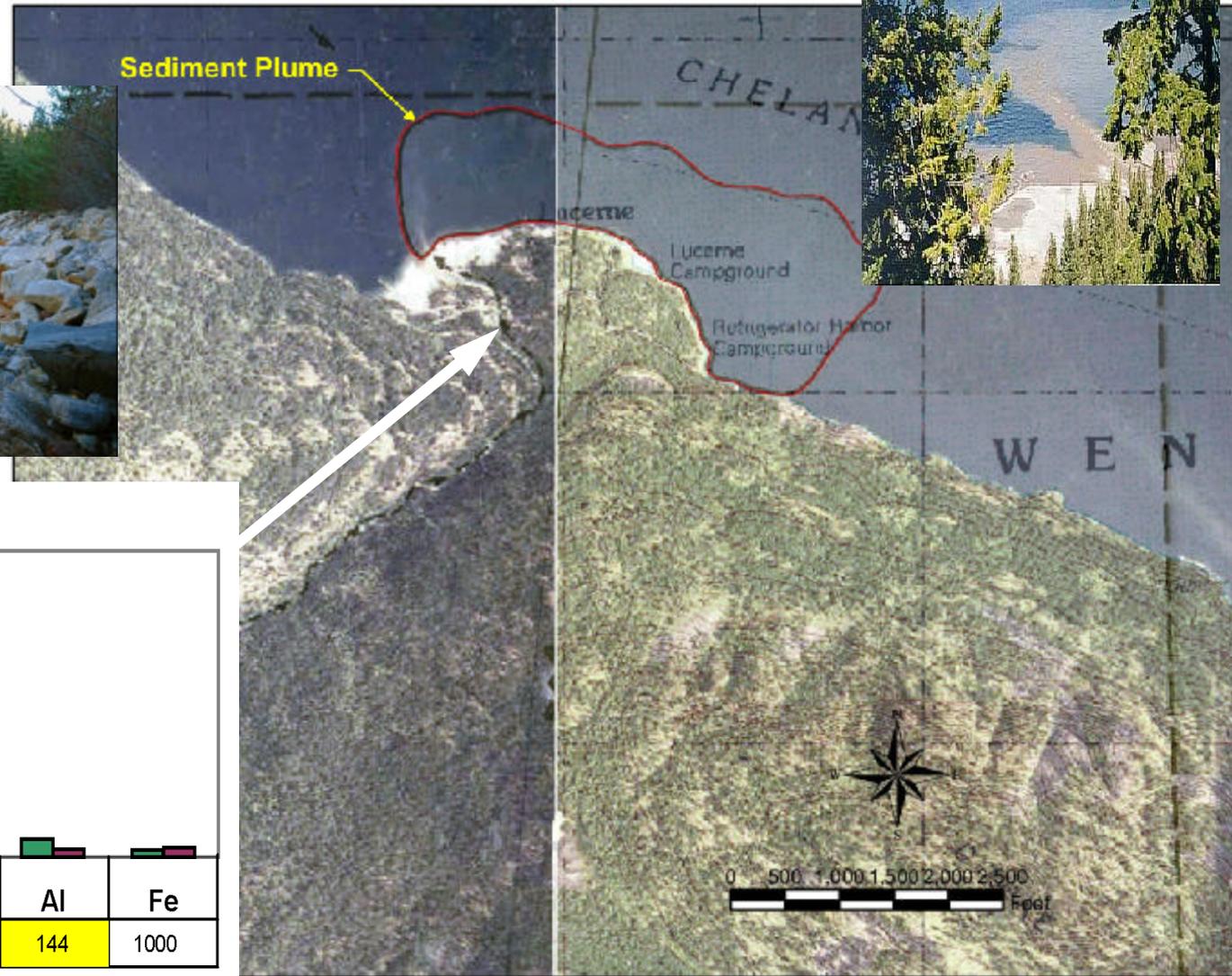
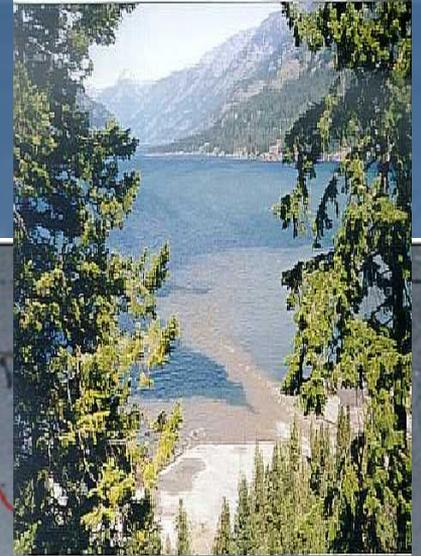
Ratio of Surface Water Concentrations

Ratio of Surface Water Concentrations to Proposed Cleanup Levels

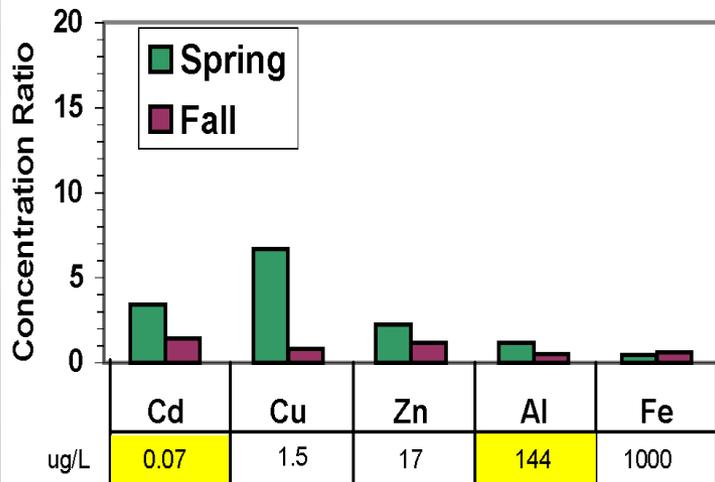


Notes:
 1. Plots show the ratio of the constituent concentrations shown in Table 5 to the proposed cleanup levels shown in Table 1.
 Concentration Ratio = Constituent Concentration/Proposed Cleanup Level
 2. Additional details on the determination of constituent concentrations are noted on Table 5.
 3. Additional details on proposed cleanup levels are provided in the text and noted on Table 1.
 4. Vertical axis scales of plots vary. Horizontal dashed line identifies a concentration ratio of one in all plots.
 5. "ND" indicates all samples were non-detect. "No Data" indicates samples were not analyzed for constituent.
 6. Plots reflect constituent concentrations in grab samples taken from surface water under fully or partially mixed conditions and do not represent conditions at MTCA-defined conditional point(s) of compliance.
 7. Al = Aluminum, Cd = Cadmium, Cu = Copper, Fe = Iron, and Zn = Zinc.
 8. Lead data is not shown because available data may not be representative due to inconsistent analyses for lead concentrations.

Surface Water Quality at RR Creek Discharge to Lake Chelan



RC-3



Agencies' Objectives for Holden Mine Cleanup Action

- It should address all sources of contamination across the site, particularly discharges to Railroad Creek immediately after implementation
- It should satisfy CERCLA & MTCA threshold criteria
 - Protective of human health and the environment; and
 - Meet regulatory standards (ARARs)
- It should also satisfy the RAOs, which includes protection of Holden Village residential community during and after remedy construction; and
- It should be a FINAL Remedy for the Site under both CERCLA & MTCA

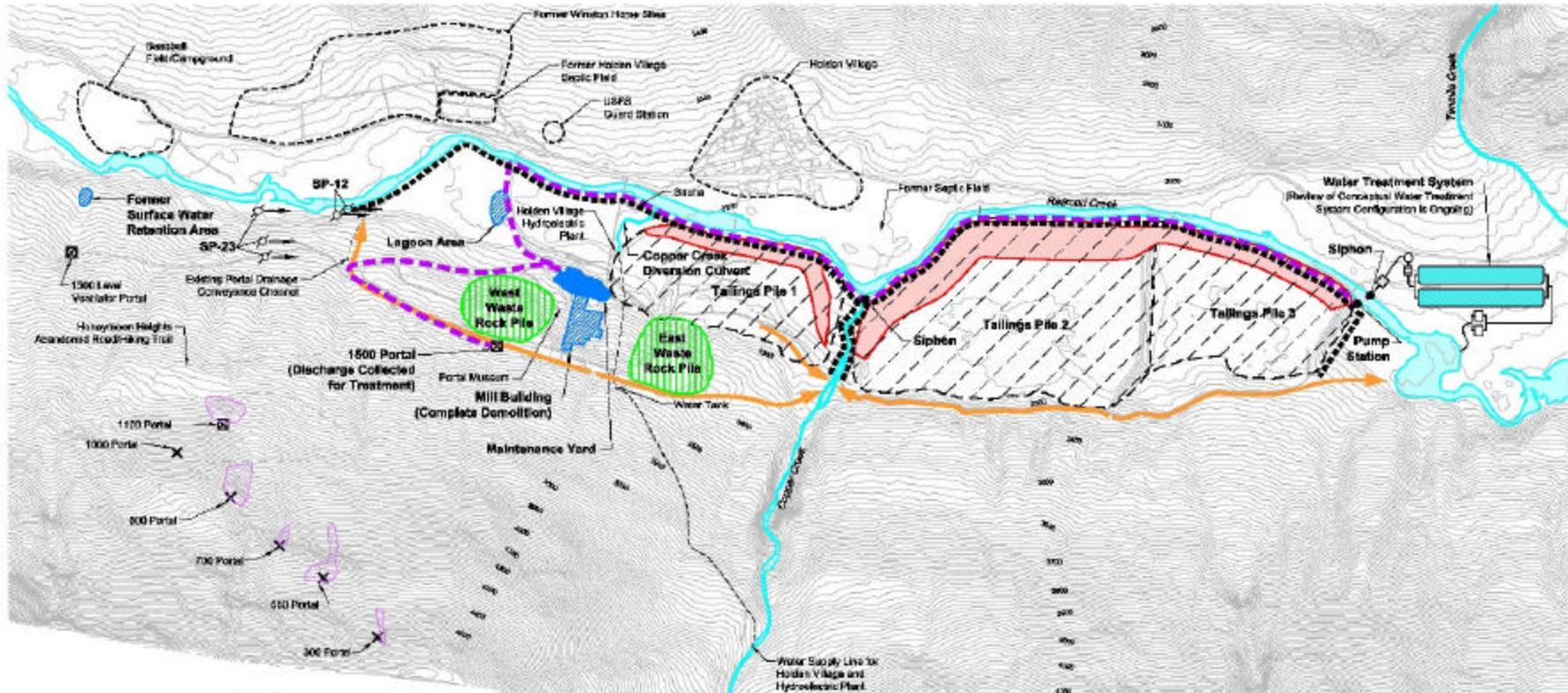
Issues Driving Remedy Selection

- Protection of aquatic life is the driver for site cleanup – institutional controls will address future human health risk.
- Surface water cleanup levels are based on NWQC (Cu and Fe), SWQC (Zn) and background (Al & Cd).
- Washington State has authority concurrent to CERCLA under it's Model Toxics Control Act (MTCA).
 - Groundwater containment shall be implemented to the maximum extent practicable
 - Alternate Point of Compliance allowed after AKART
- State also requires closure of the tailings and waste rock piles to conform to Limited Purpose Landfill requirements. (Presumptive remedy components unless studies show otherwise – TEE, geotech & seismic studies, etc.)
- Agencies prefer selection of a Final Remedy.

3 Alternatives in Final Evaluation

- Agencies Finalizing the Addendum to 2007 Supplemental Feasibility Study (ASFS)
 - Alternatives 11M, 13M, and 14
- 7 Criteria Used in Detailed Analysis
*(The first two are considered "Threshold" Criteria
The remaining are considered "Balancing" Criteria)*
 - Overall protection of human health and the environment
 - Compliance with applicable or relevant and appropriate requirements (ARARs)
 - Long-term effectiveness and permanence
 - Reduction of toxicity, mobility, or volume through treatment
 - Short-term effectiveness
 - Implementability
 - Cost

Agencies' Alternative 11M



Legend

- Relocate Waste Rock Piles to Tailings Piles
- Cap Contaminated Soils
- Removal or Covering of Contaminated Soils
- Rergrade Tailings and Provide 45-Ft. Bench at Toe
- Relocate Portions of East and West Waste Rock Piles to Tailings Piles, Rergrade, and Cap with 2-Ft. of soil and Geomembrane.
- Upgrade Railroad Diversion Trench
- Conceptual Pipe Line Route
- Fully-Permeating Cutoff Wall and Open Collection Trench
- Portal to be Closed with Hydraulic Bulkhead
- Portal to be Closed with Air Flow Restrictor
- Discrete Slag Collected for Treatment Via Gravity Conveyance
- Chemical Addition

Note:
 Railroad Creek streambanks are based on U.S. Forest Service data provided March 1996, which appears to be consistent with aerial photographic interpretation of stream flood banks.



Principal Components of Alternative 11

1. Upgrade Water Diversion
2. Portal Drainage Flow Retention and Equalization using Hydraulic Bulkheads Installed within the Mine
3. Discrete Collection of Portal Drainages and Sumps SP-23 and SP-12
4. Complete Mill Building Demolition
5. Removal and On-site Disposal of Contaminated Materials in the Mill Building, Lagoon Area, and Former Surface Water Retention Area, and Capping of Maintenance Yard Soils
6. Relocate Honeymoon Heights Waste Rock Piles to the Tailings Piles
7. Relocate Portions of the East and West Waste Rock Piles to the Tailings Piles and Cap Remaining Portions with 2 Feet of Soil and Geomembrane
8. Rergrade Tailings Piles 1, 2, and 3 Side Slopes (2:1) and Create a 45-Foot Bench Adjacent to Railroad Creek
9. Cap Tailings Piles with 2 Feet of Soil and Geomembrane
10. Install a Fully-Permeating Cutoff Wall and Groundwater Collection Trench at the South Bank of Railroad Creek along the Length of the Site
11. Treatment of Collected Water in a Single Treatment System Located Downstream of Site on the North Side of Railroad Creek
12. Development of Local Rock and Soil/Ground Quarries
13. Remediation of Impacted Soils in Additional Site Areas, as Needed

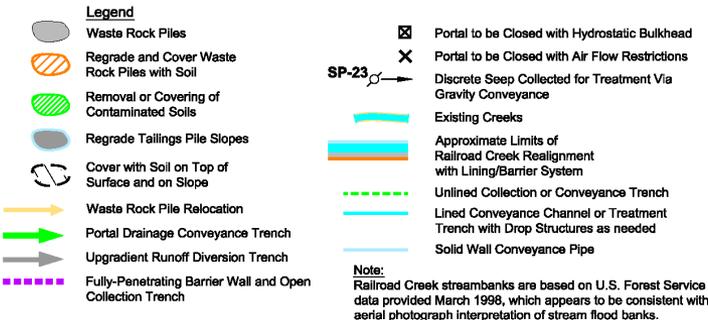
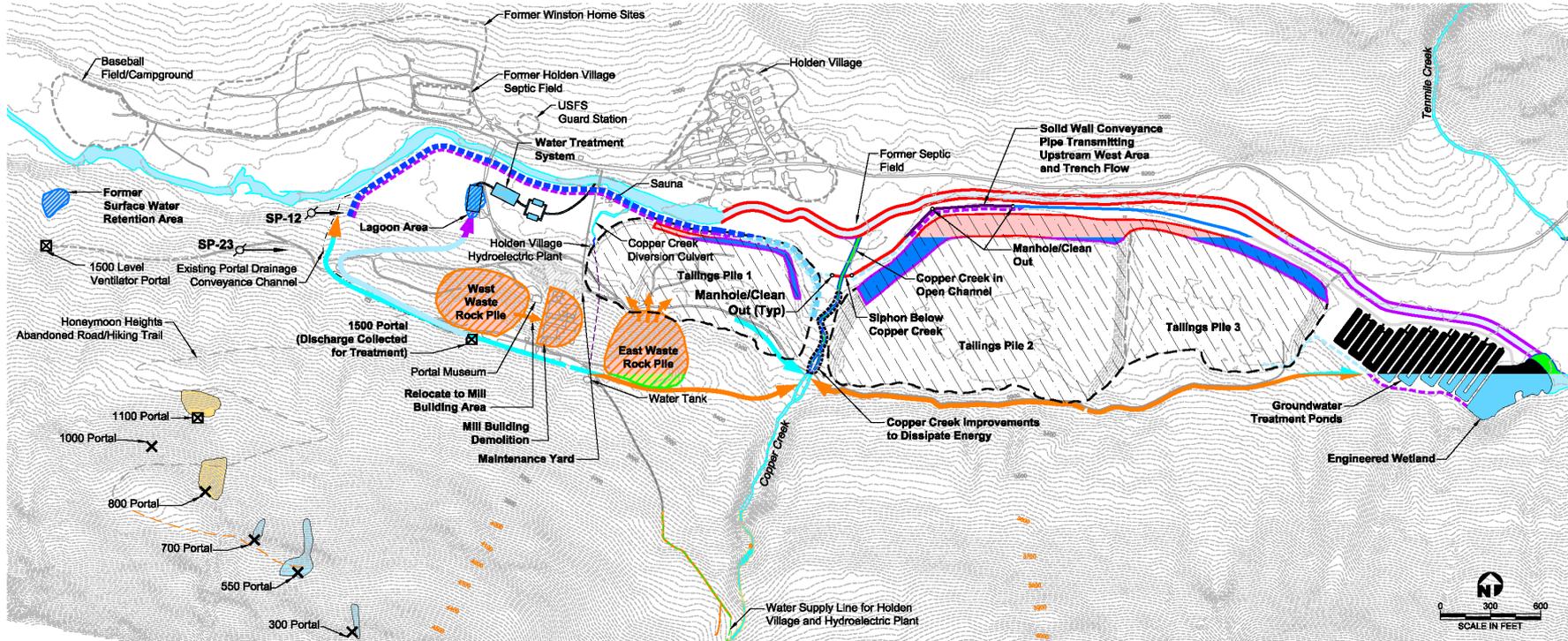
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URS

Figure 3
 Principal Components of Alternative 11

Holden Mine RUP
 Draft Summer 2006 Final Investigation
 April 2008

Intalco's Alternative 13M

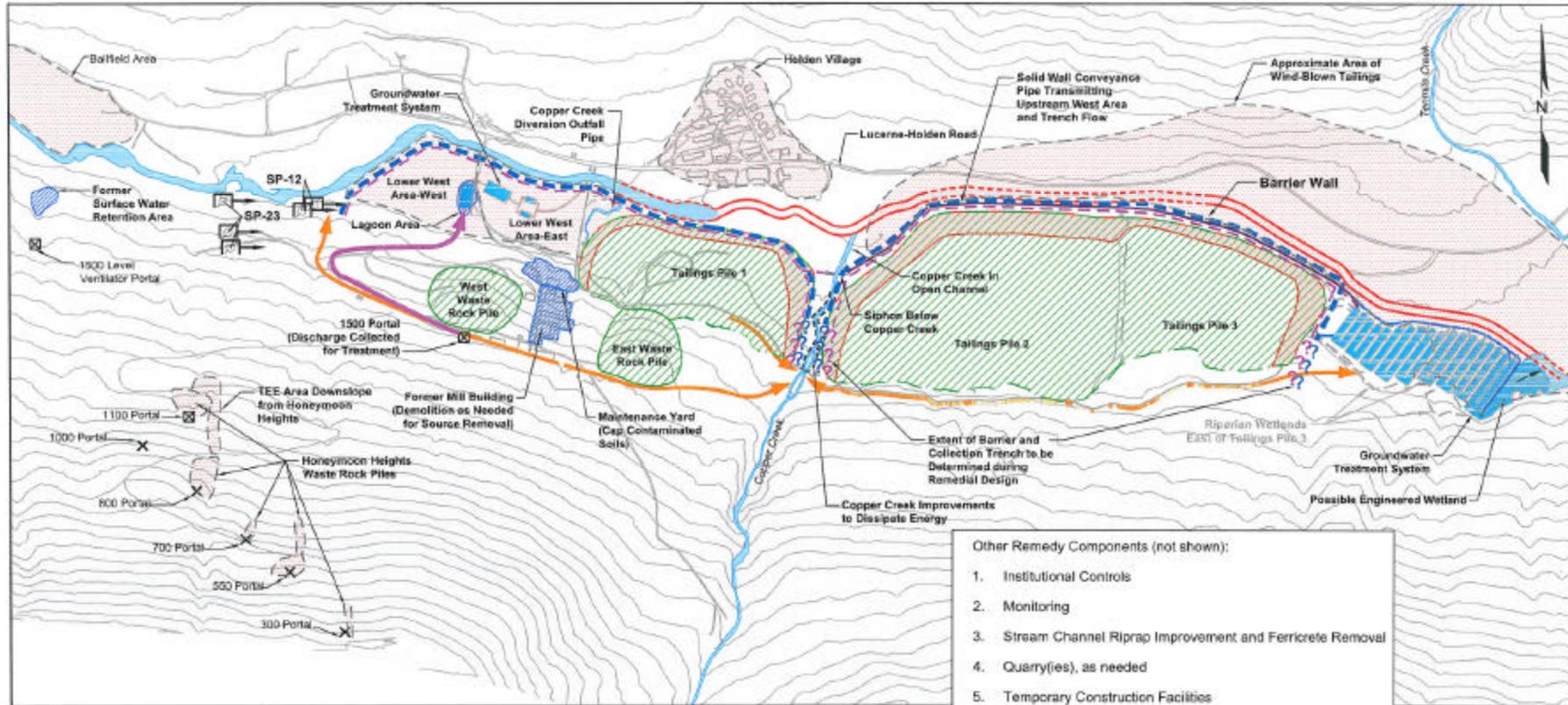


Principal Components of Alternative 13M

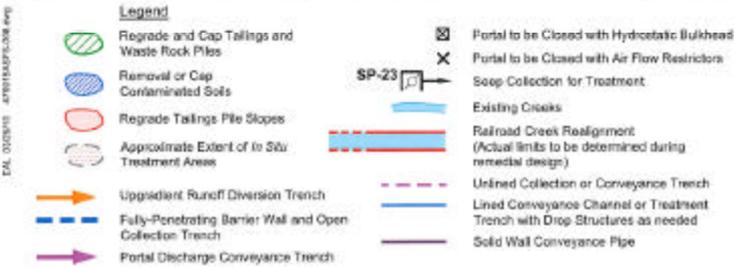
1. Install mine access restrictions and air flow restrictions
2. Install hydrostatic bulkheads within the mine for portal drainage flow retention and equalization if feasible
3. Complete mill building demolition of structural steel; fill cavity with waste rock from west waste rock pile to 2H:1V slopes and cover with soil and revegetate
4. Remove contaminated materials in the lagoon area and former surface water retention area and pave maintenance yard
5. Construct landfill on top of tailings piles for disposal of excavated impacted soils
6. Bench and regrade Tailings Piles 1, 2, and 3 side slopes (2H:1V)
7. Cover top surfaces of tailings piles with gravel/soil/wood slash. Cover tailings pile side slopes with soil. Revegetate and install surface water drainage features
8. Regrade east and west waste rock pile side slopes (2H:1V), relocate waste rock removed during regrading to mill building area and tailings piles, cover remaining portions with soil and revegetate
9. Stabilize Copper Creek channel and improve channel to dissipate energy
10. Install water diversion swales upgradient of tailings and waste rock piles
11. Discrete collection of portal drainage and seeps SP-23 and SP-12
12. Relocate Railroad Creek to the north from Tailings Pile 1 at seep SP-1 to downstream of Tailings Pile 3
13. Siphon the collection trench beneath Copper Creek
14. Install fully-penetrating barrier wall and groundwater collection system in Lower West Area and around north and east sides of Tailings Pile 1
15. Collect near-surface groundwater and seeps in existing Railroad Creek channel from Tailings Pile 1 at seep SP-1 to downstream of Tailings Pile 3
16. Construct two low energy water treatment systems: one in the west area to treat collected portal drainage and seeps SP-23 and SP-12; one in the east area to treat remaining collected site water
17. Construct landfill on top of tailings piles for disposal of sludge from water treatment system

Agencies' Alternative 14

Principal Components of Alternative 14



- Other Remedy Components (not shown):
1. Institutional Controls
 2. Monitoring
 3. Stream Channel Riprap Improvement and Ferricrete Removal
 4. Quarry(ies), as needed
 5. Temporary Construction Facilities
 6. Conveyance Pipeline from Portal Discharge and Seeps SP-23/SP-12 to Treatment Facility
 7. Remediate impacted soil with *in situ* treatment in additional areas, as discussed in the text.
 8. Sludge Disposal Landfill



Source: Prepared from AutoCAD file "Alt 13M Contingent.dwg", created by URS, 06/24/09.

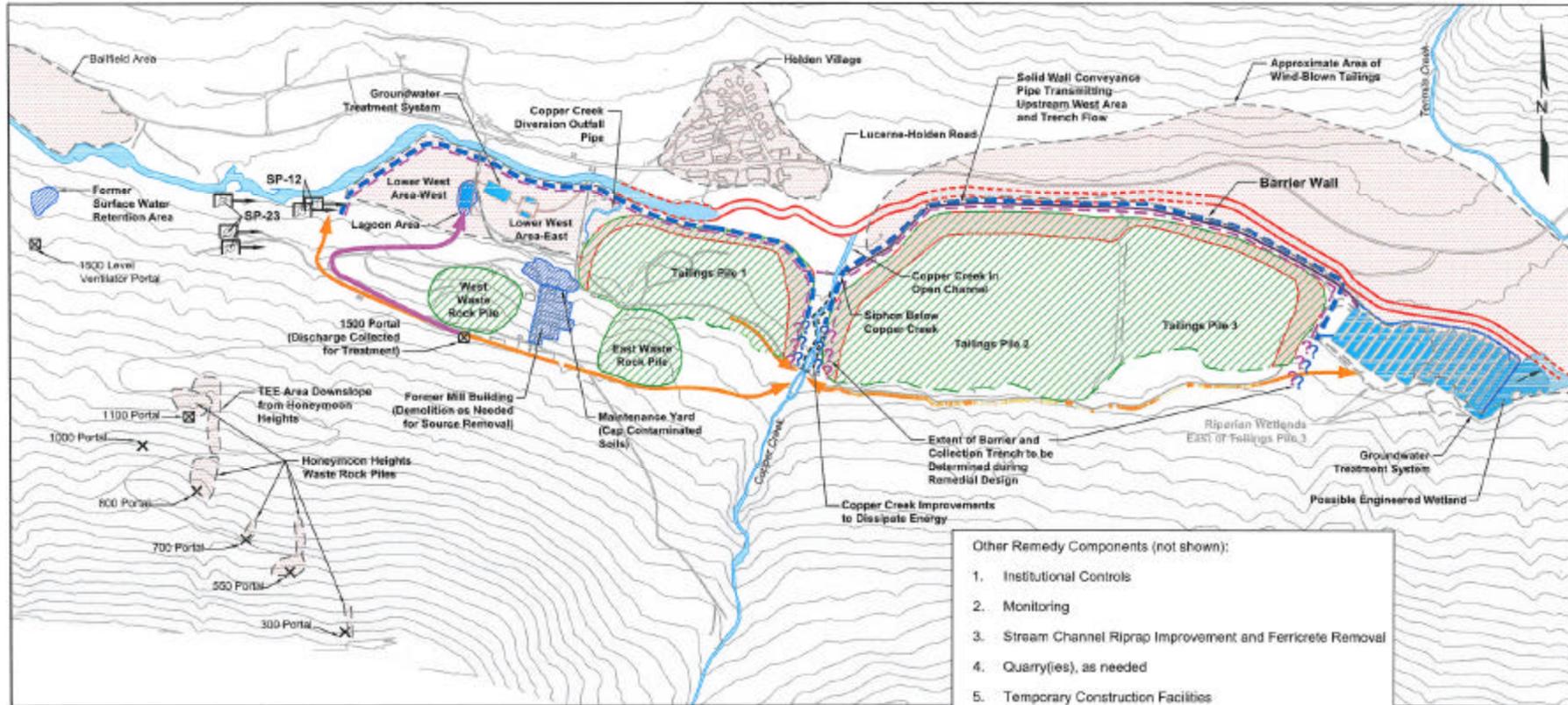
Costs for ASFS Alternatives

(in 2010 dollars)

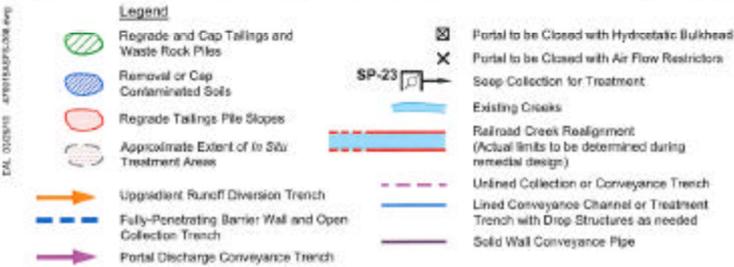
	Alternative 11M	Alternative 13M	Alternative 14
Estimated Capital Cost	\$88,600,000	\$56,400,000	\$74,600,000
Net Present Value of Long-Term Operations, Maintenance and Monitoring	\$31,900,000	\$23,400,000	\$30,700,000
Total Estimated Cost	\$120,500,000	\$79,800,000	\$105,300,000

Agencies' Alternative 14

Principal Components of Alternative 14



- Other Remedy Components (not shown):
1. Institutional Controls
 2. Monitoring
 3. Stream Channel Riprap Improvement and Ferricrete Removal
 4. Quarry(ies), as needed
 5. Temporary Construction Facilities
 6. Conveyance Pipeline from Portal Discharge and Seeps SP-23/SP-12 to Treatment Facility
 7. Remediate impacted soil with *in situ* treatment in additional areas, as discussed in the text.
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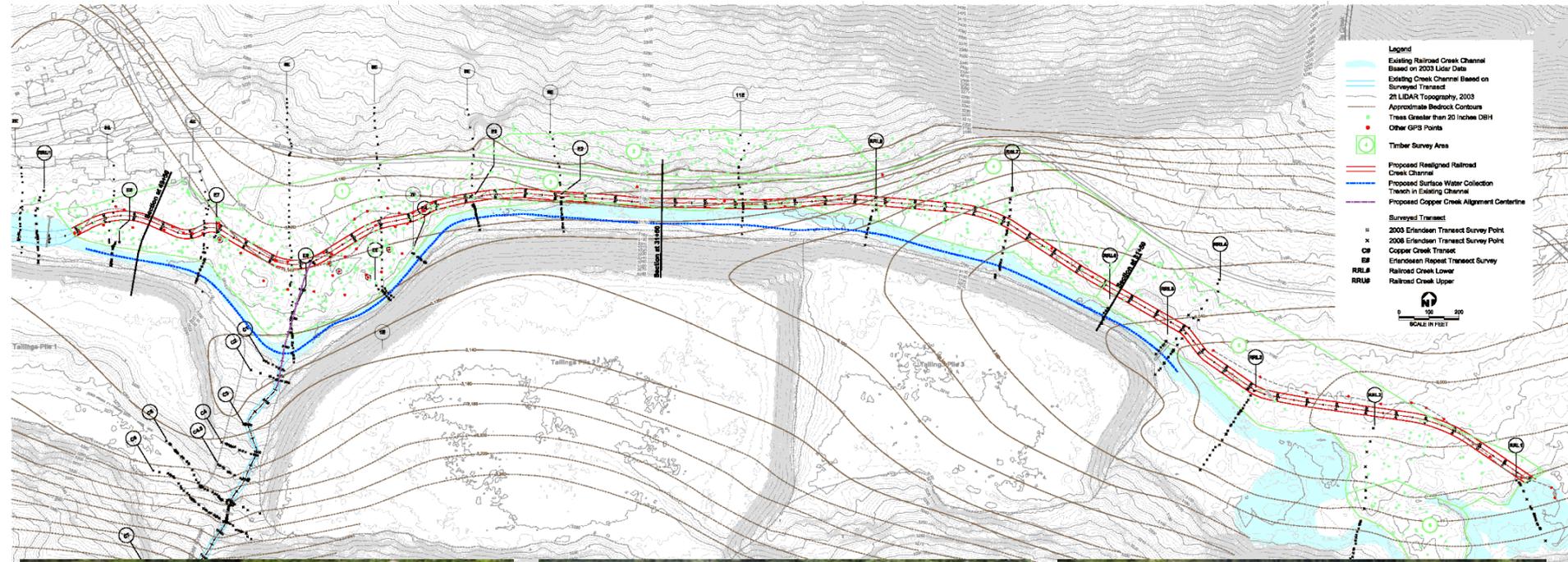
Source: Prepared from AutoCAD file "Alt 13M Contingent.dwg", created by LRS, 06/24/09.

Water Treatment Plant(s)/System

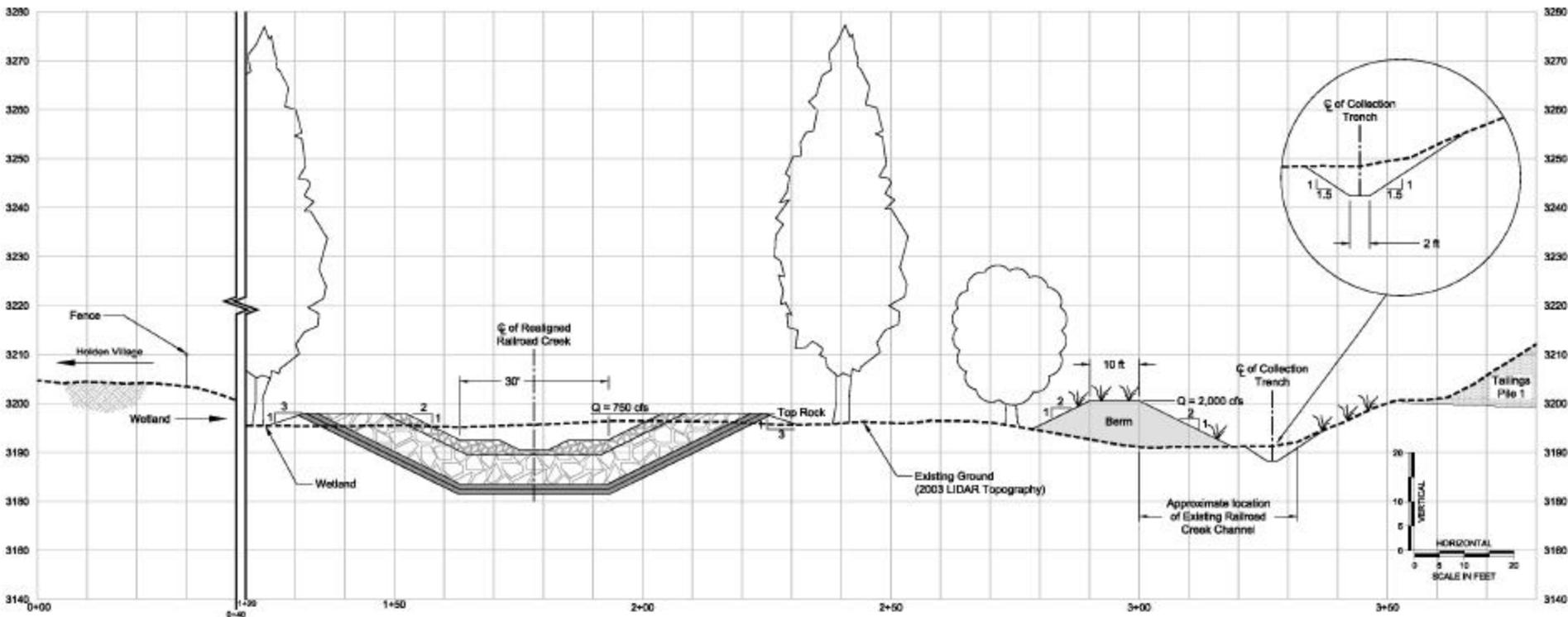
- Conventional low energy process involving acid neutralization (lime addition) and precipitation treatment system TBD on results of treatability studies (2009 & 2010)
- One or two treatment plants & location TBD
- In-mine bulkheads (equalization of flow for treatment)



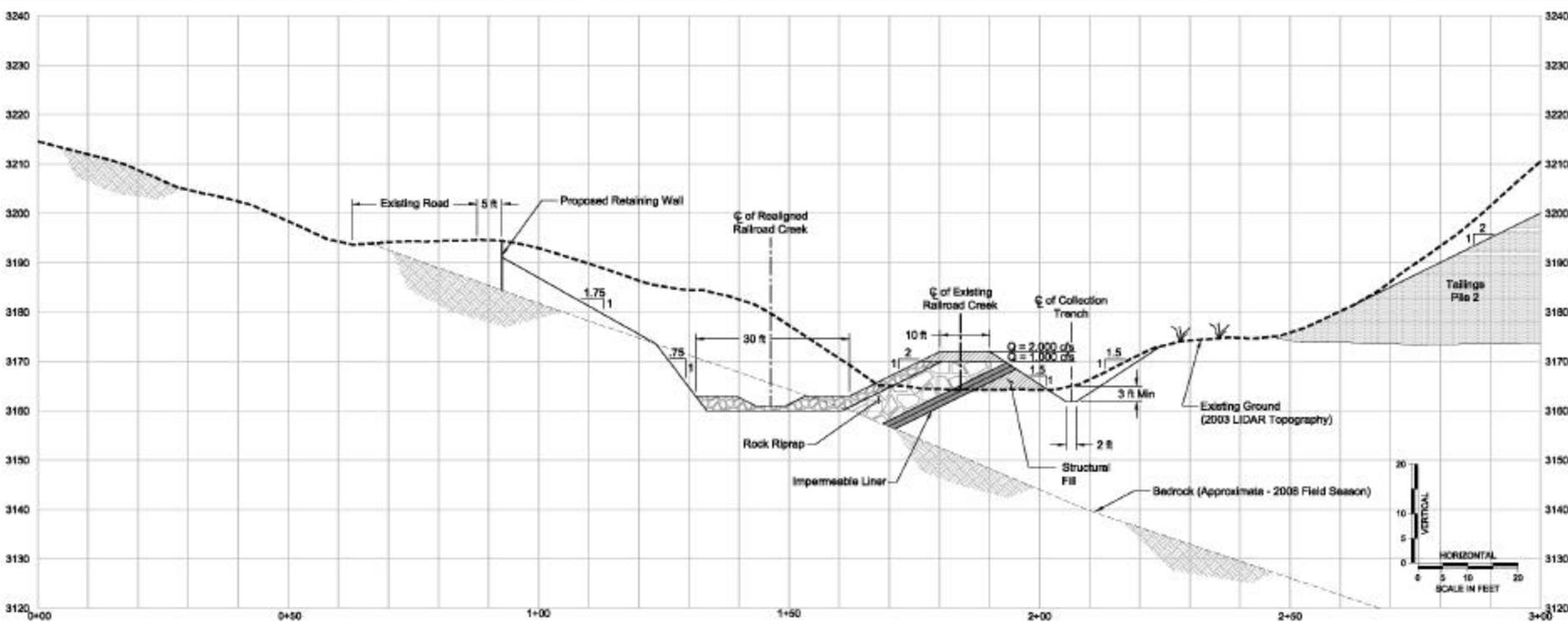
Proposed Railroad Creek Alignment



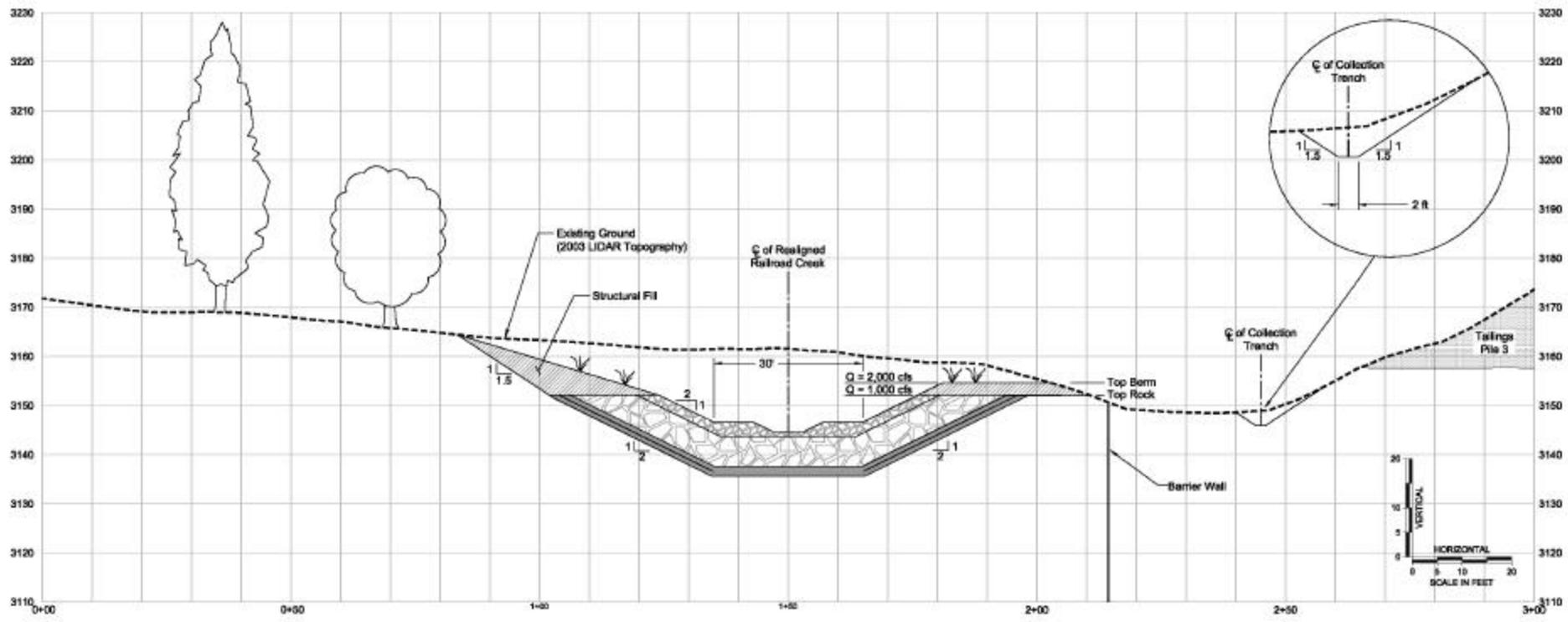
Holden Village Section



Tight Reach Cross Section



Two Stage Channel Cross Section



Tailings Piles Surfaces & Slopes



1940s

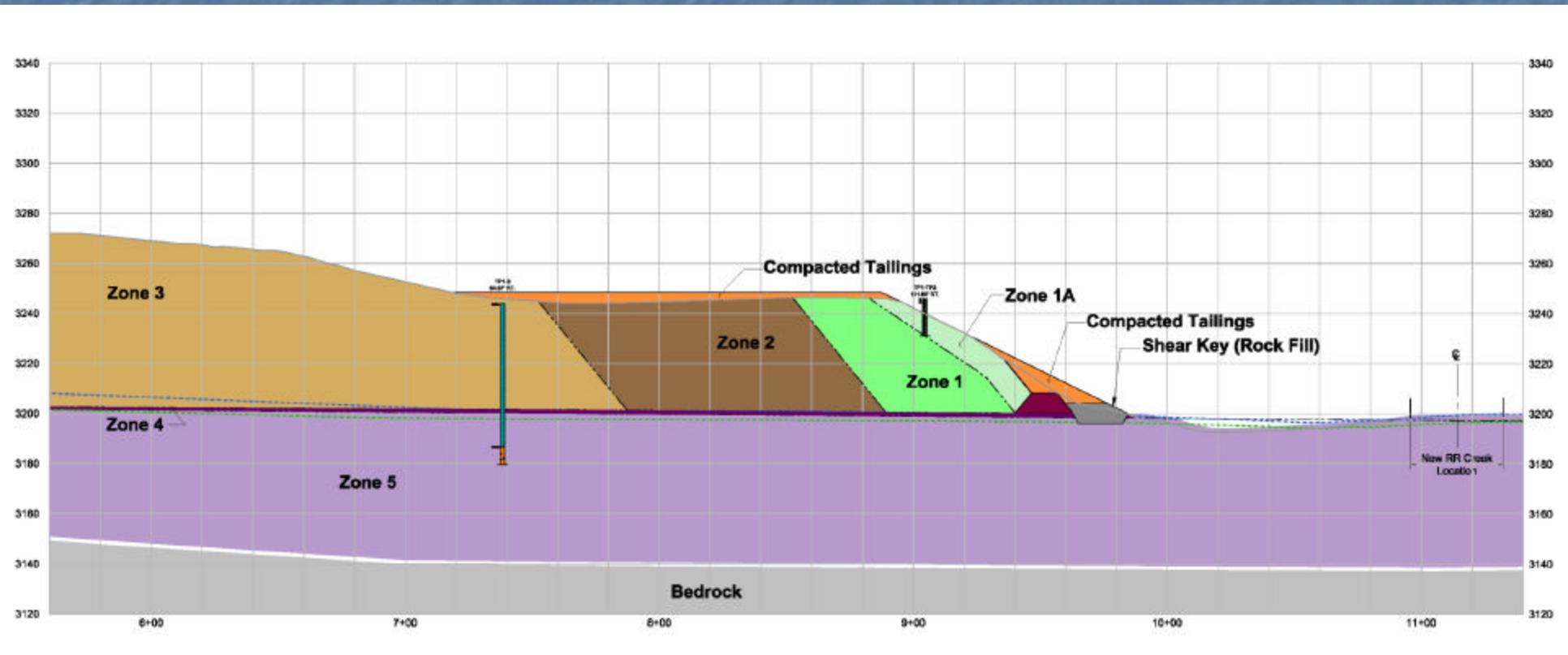
1940s



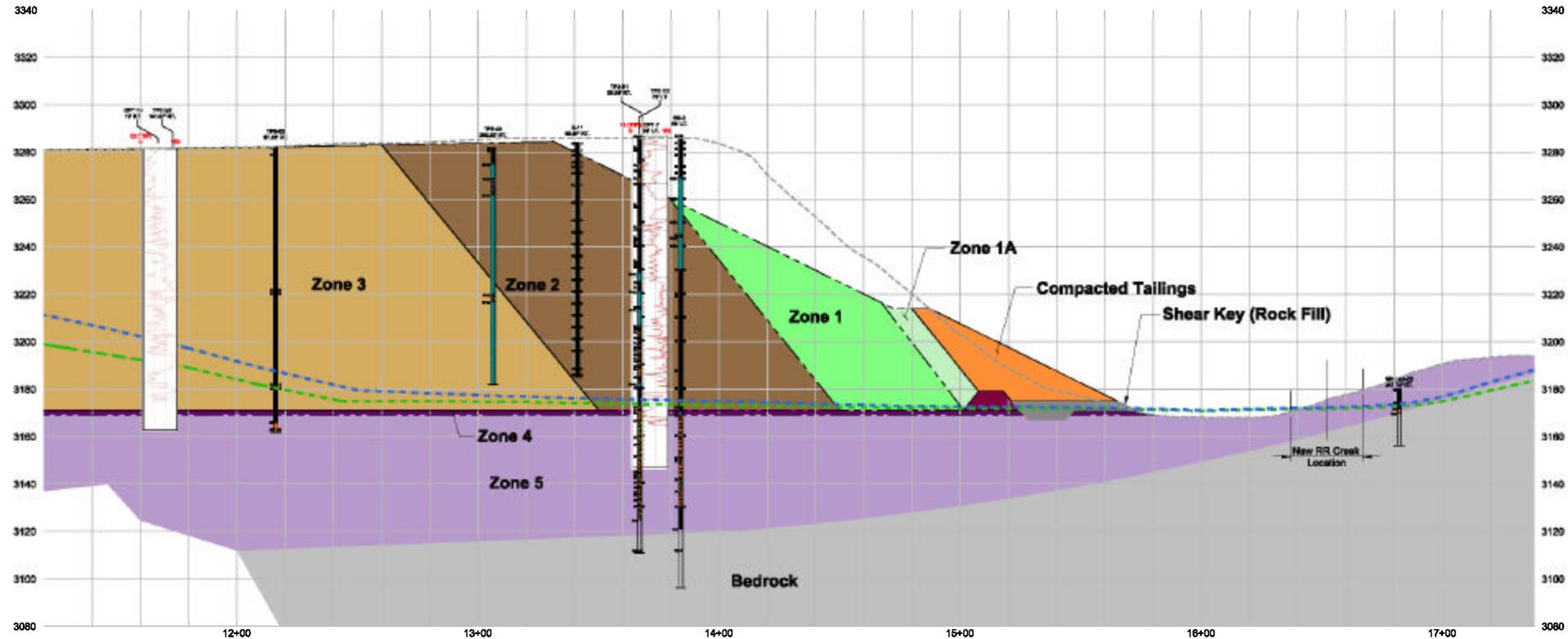
2008

2007

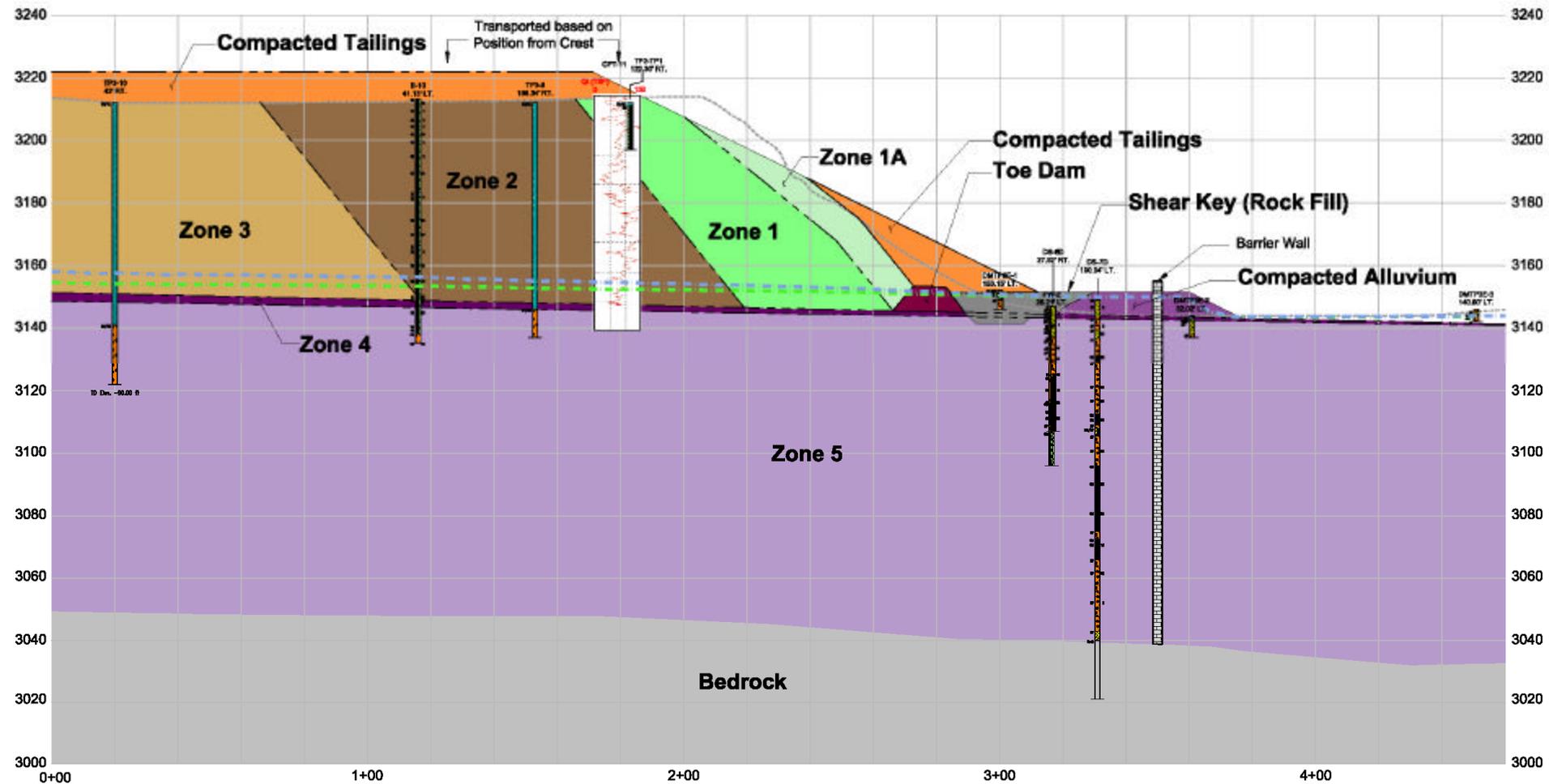
Tailings Pile 1 - B-B'



Tailings Pile 2 Section C-C'



Tailings Pile 3 - G-G'



Former Mill Building



East and West Waste Rock Piles



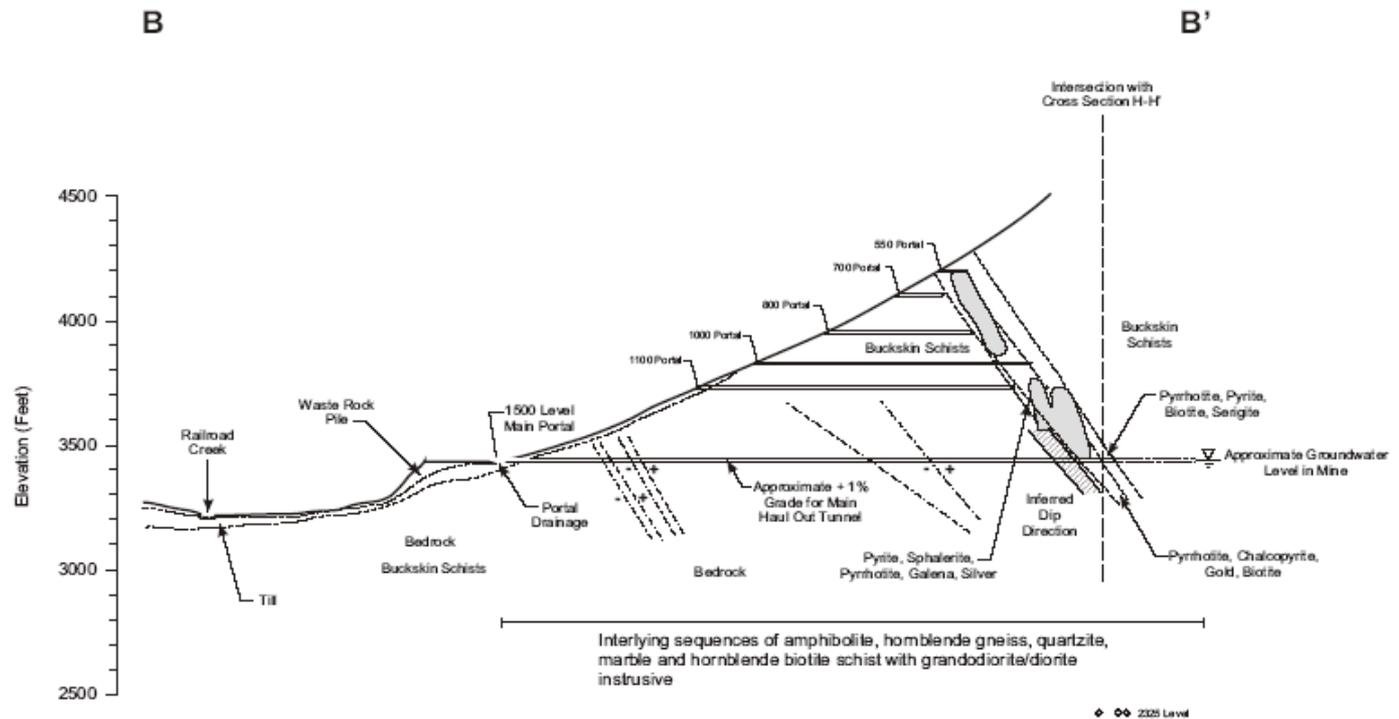
Lower West Area



Honeymoon Heights Area



Cross-Section of Underground Mine Workings



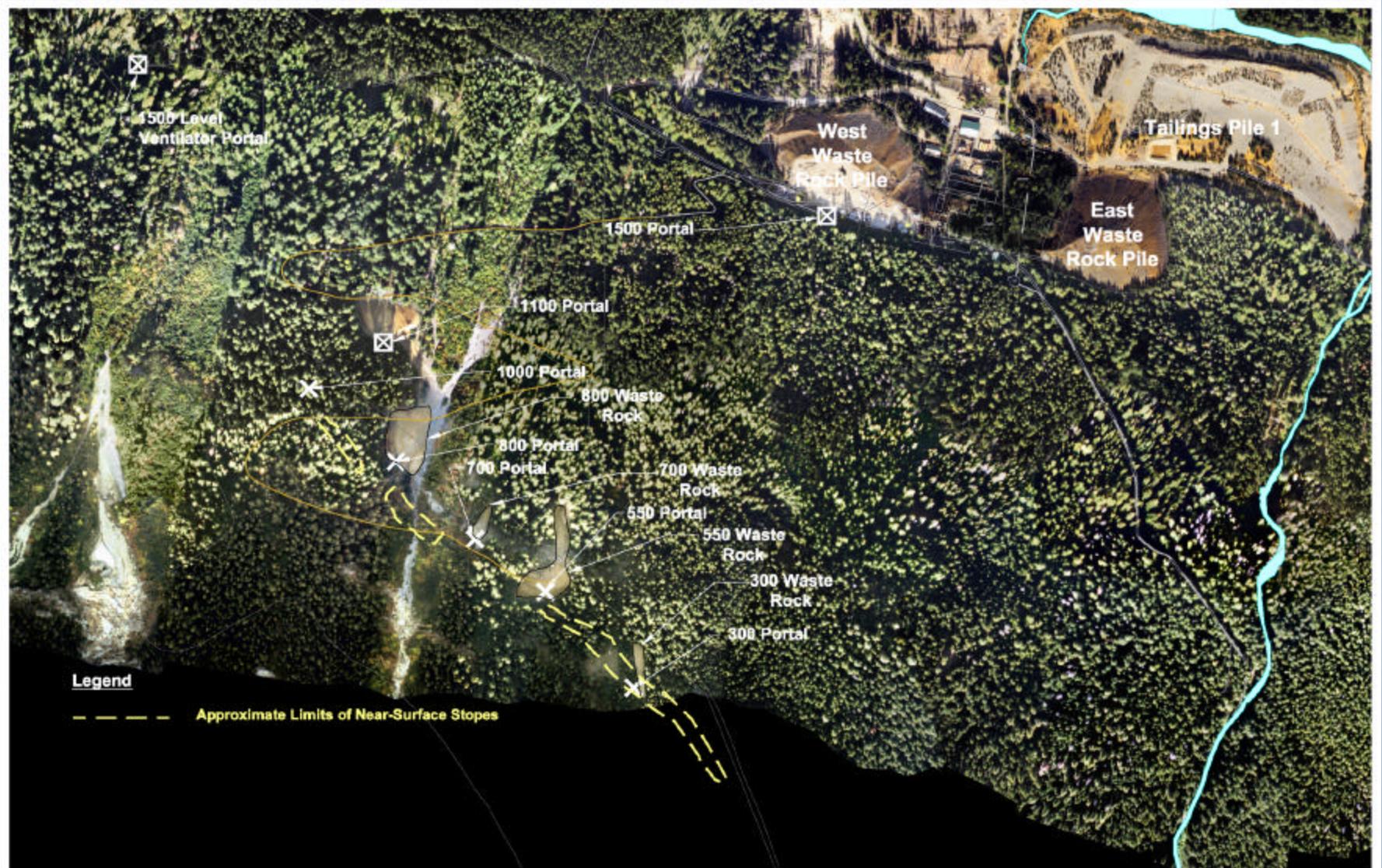
Note: This cross-section is generally perpendicular to ore body and parallel to 1500 level main tunnel.

SOURCES: Northwest Geophysical Associates, 1997, Seismic Line A-A', B-B', Holden Mine Geophysical Investigation.
 Youngberg, E. A., Wilson, T. L., 1952, The Geology of the Holden Mine, Economic Geology, V. 47, No. 1, 1952, pp. 1-12.
 W.A.B., 1942, Detailed Surface Geology Map, Howe Sound Co., Chelan Division
 F.E., H.B.S., 1938, Geology of 1500 Level, Howe Sound Company Chelan Division

- LEGEND
-  Open slope
 -  Diorite and quartz diorite intrusives
 -  Transform fault
 -  Transform fault, away

0 500 1,000
 Approximate Horizontal and Vertical Scale in Feet

Honeymoon Heights Near-Surface Stopes



Maintenance Yard



Area of Windblown Tailings



Other Remedial Components

- Construction of Limited Purpose Landfill(s) –
 - For disposal of sludge & contaminated soils
- Development of Remedy Infrastructure –
 - Quarry site(s), borrow pits, upgrade of Lucerne barge landing & dock facilities on Lake Chelan, access road improvement, and electrical power (potential for hydroelectric)
- Institutional Controls –
 - Prevent changes that would reduce remedy effectiveness
- Long Term Monitoring –

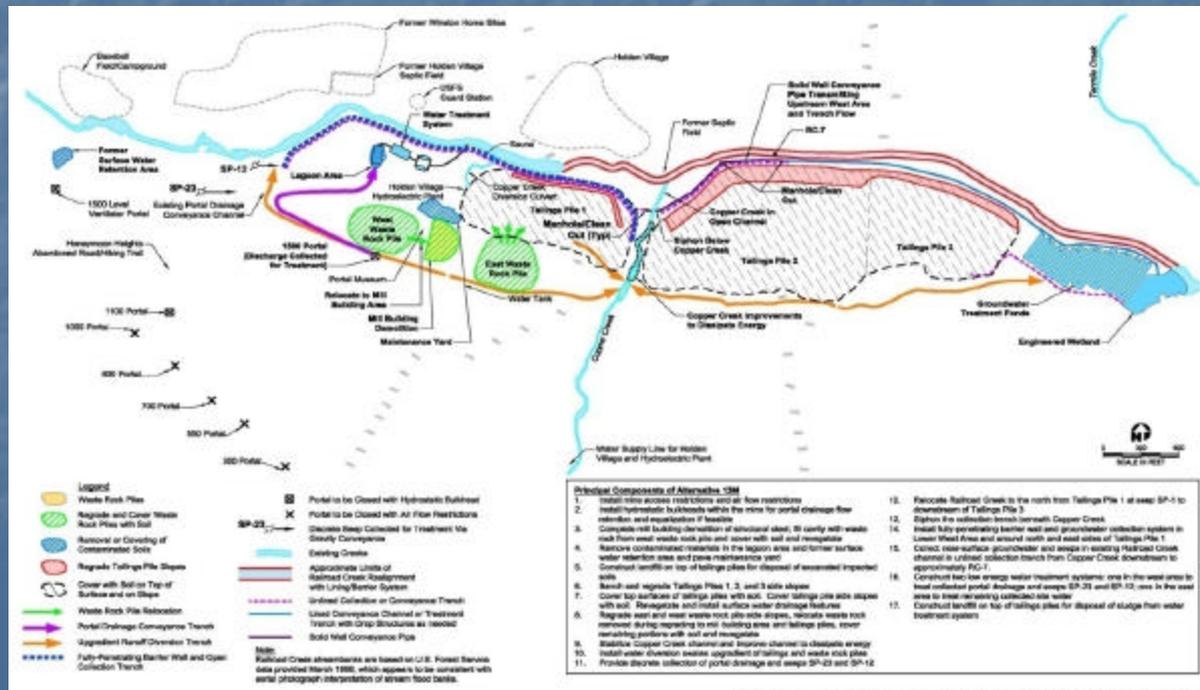
Advantages of Agencies' Alternative 14

- It will address all sources of contamination across the Site, particularly discharges to Railroad Creek, immediately after implementation.
- Expected to satisfy the threshold criteria.
- Allows for consideration of Contingent Components proposed by Intalco in eastern portion of Site down gradient of TP-3.
- Is considered a Final Remedy, but construction may be phased.
- Net present value of Capital and OM&M Costs (2010 dollars) is currently estimated at \$105.3 Million (up to an estimated \$7 - 10 Million less if contingent action is implemented).



Potential Contingent Components

- To be determined following 1st phase of remedy construction and based on extensive monitoring, before (2 yrs), during (2 yrs), and after initial remedy construction (2 – 3 yrs).
 - Eliminate eastern barrier wall
 - Partially penetrating eastern barrier wall
 - Well Field – Selective pump and treat
 - Passive/Reactive barrier
 - Etc.....



Principal Components of the Agencies' Proposed Contingent Cleanup Action

Next Steps and Schedule for Remainder of the Holden Mine Cleanup Process

- Agencies plan to release the Proposed Cleanup Plan for public review in early June 2010 (4 public meetings).
- Agencies will select the Cleanup Remedy and issue ROD before end of calendar year 2010.
- During 2011 the Natural Resource Trustees and Intalco are expected to Reach a NRD Settlement.
- Preparation of Final Design and Consent Decree negotiations with Intalco during 2011 and 2012.

Next Steps & Schedule (continued)

- Potential for early actions in 2010/2011/2012 (in-mine bulkheads, dock upgrade at Lucerne, road improvement, & development of rock sources)
- Remedy construction is expected to begin spring 2013 and last 2-3 years.
- If Remedy construction is phased, the final phase (construction of the eastern barrier wall or other component) would occur no sooner than 5 years after completion of the initial phase of construction.
- Intensive remedy monitoring will continue until 5 years after final phase of remedy construction; followed by routine maintenance and monitoring for life of remedy (~200+ years).

Almost ... the End.....



Close to The End.....



Getting Closer...



The End.....



Winter at Holden Village

www.fs.fed.us/r6/wenatchee/holden-mine/index