

**A Mine is a Terrible Thing to Waste:
Cultural Resources
and
Vermont's Elizabeth Mine
Superfund Cleanup**





**The
Elizabeth
Mine**



Vermont's



**Extractive
Industry**

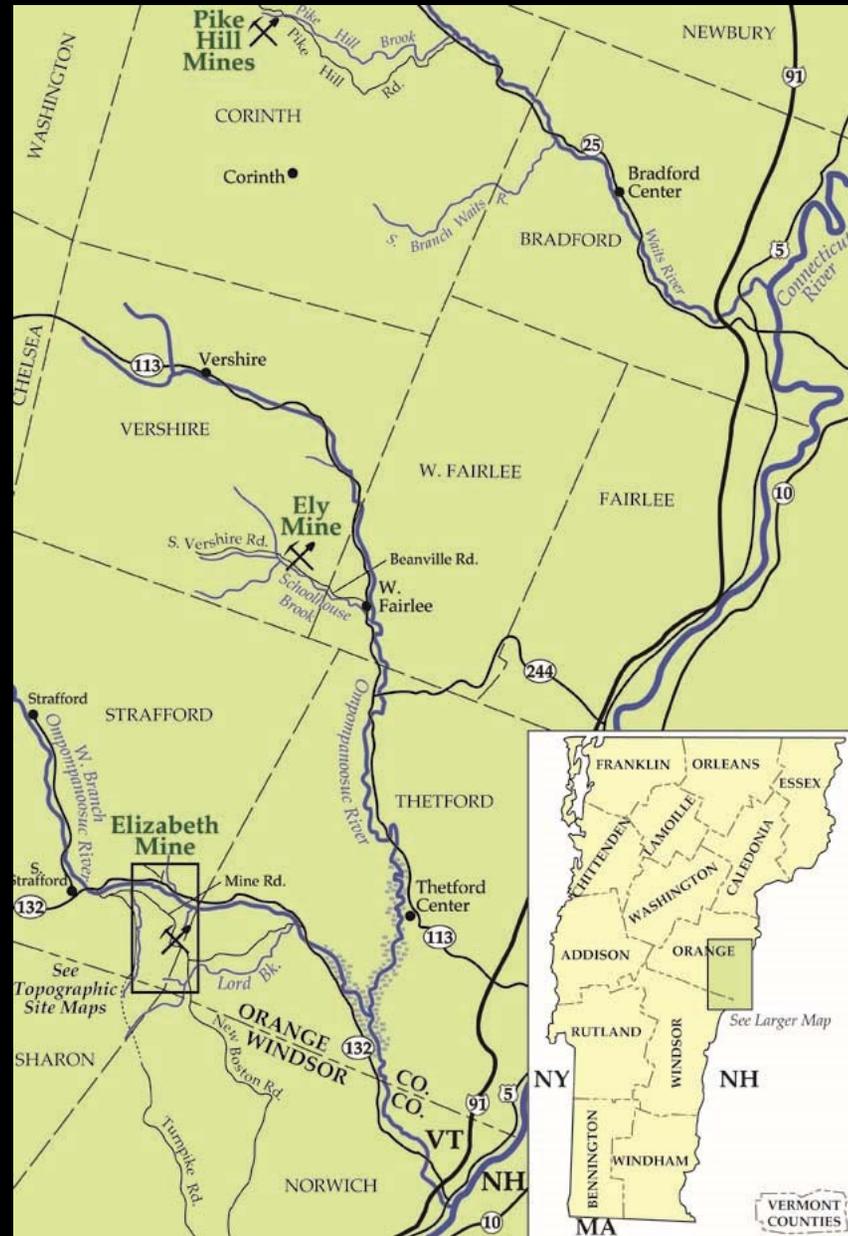


**Vermont's
Orange County
"Copper Belt"
Mines:**

**Pike Hill Mines
1846-1919**

**Ely Mine
1853-1918**

**Elizabeth Mine
1809-1958**



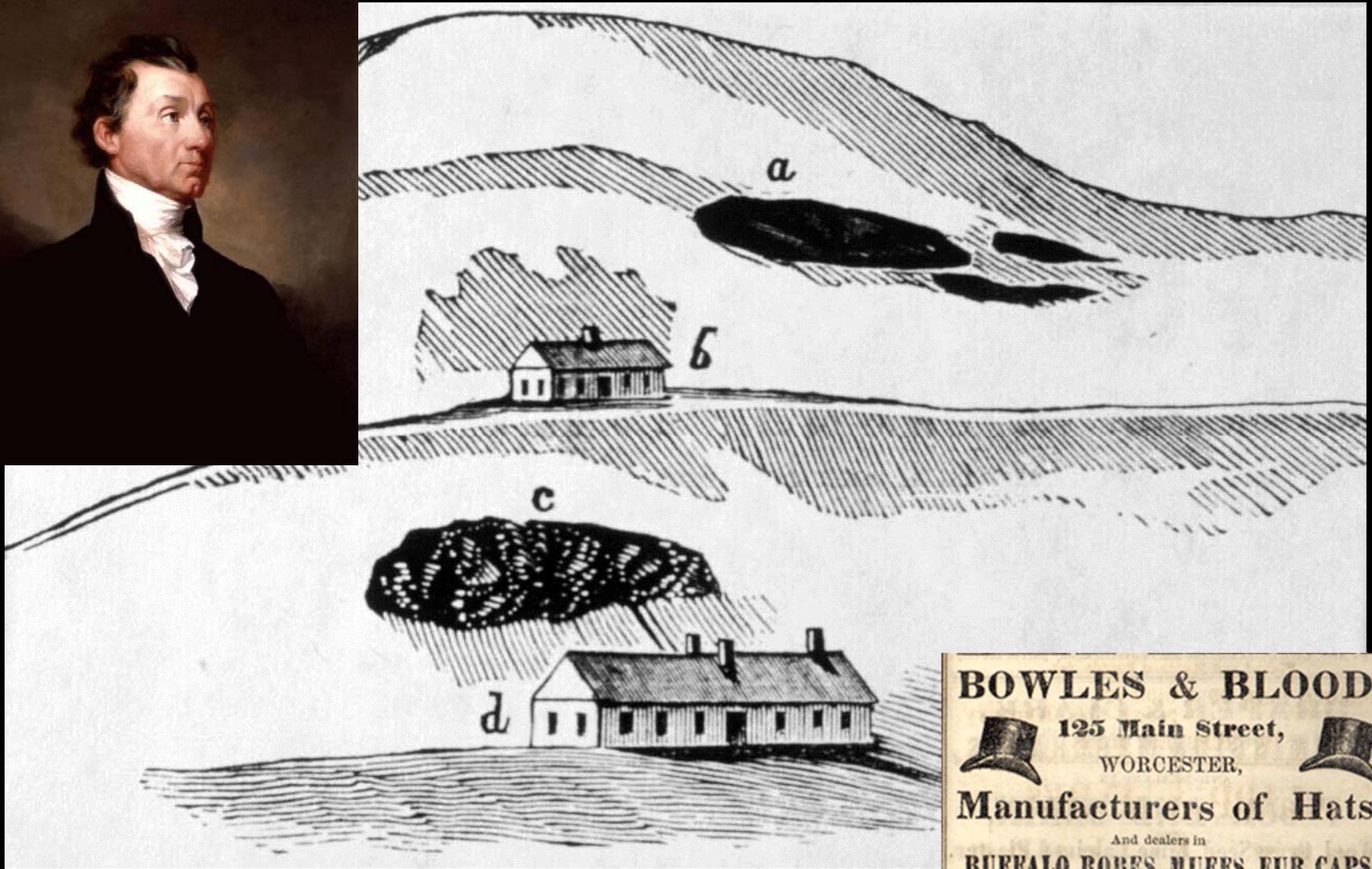
The Elizabeth Mine Site

South Strafford, Vermont





Copperas (Iron Sulfate) Crystals



The Copperas Works

BOWLES & BLOOD,



125 Main Street,



WORCESTER,

Manufacturers of Hats,

And dealers in

BUFFALO ROBES, MUFFS, FUR CAPS,

Of different kinds and qualities, CLOTH CAPS, trimmed with Otter, Fur, Seal, Nutra and Fitch. Velvetten Caps, Youth's Fancy and Infant Caps, Umbrellas, &c.

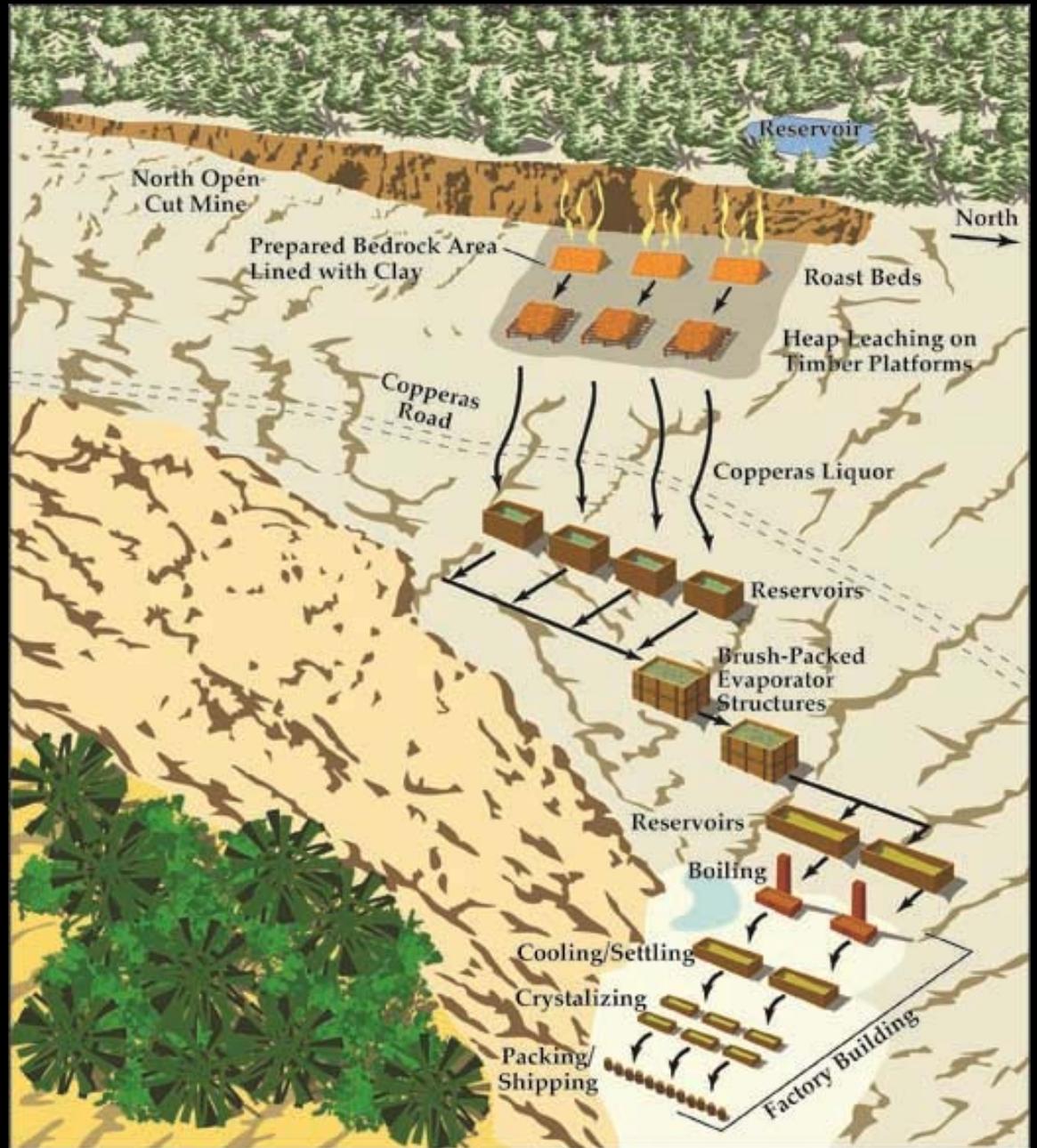
N. B. Beaver, Otter, Nutra and Moleskin Hats,

made to order and warranted not to be surpassed by any in the State; if you don't believe it, come and see.

125. Don't Forget the Number! 125.

Making Copperas at Copperas Hill

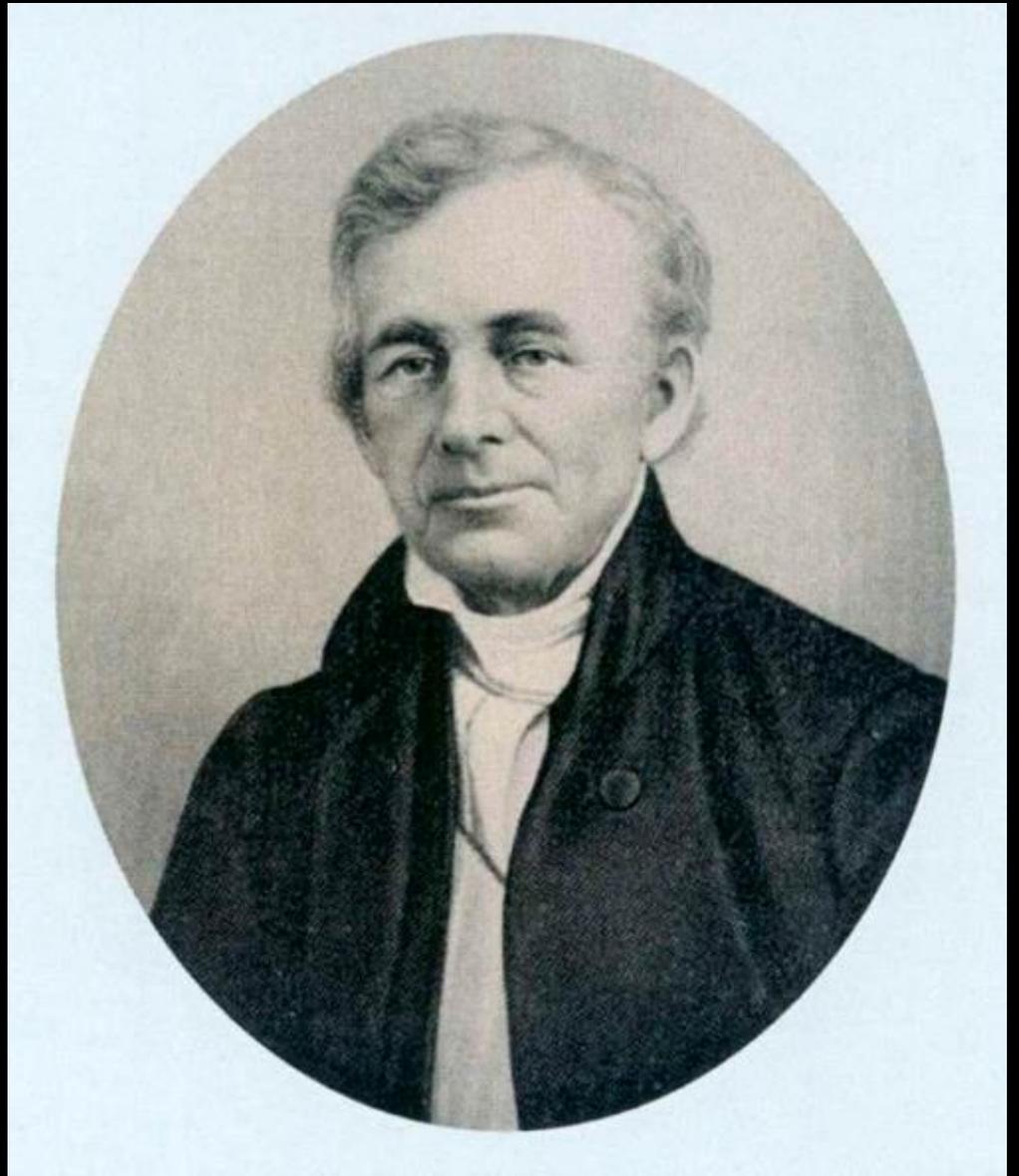
1809-1882

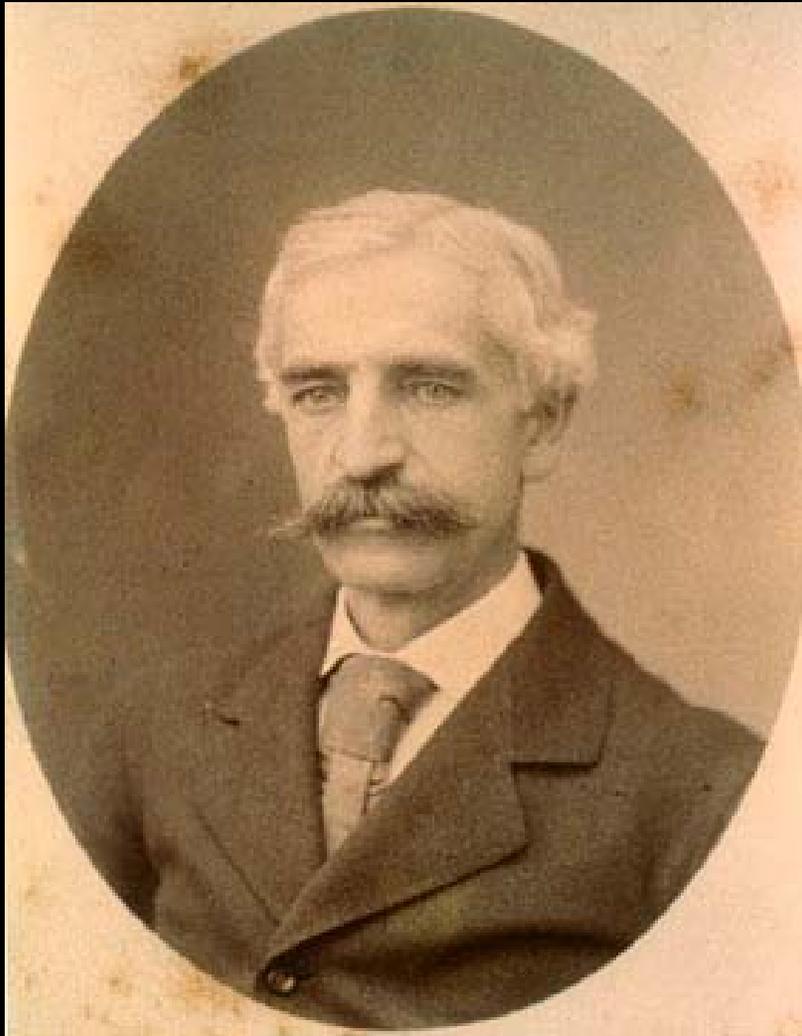


Isaac Tyson, Jr.
1792-1861



**Chalcopyrite from
Elizabeth Mine**





James Tyson
1832-1900



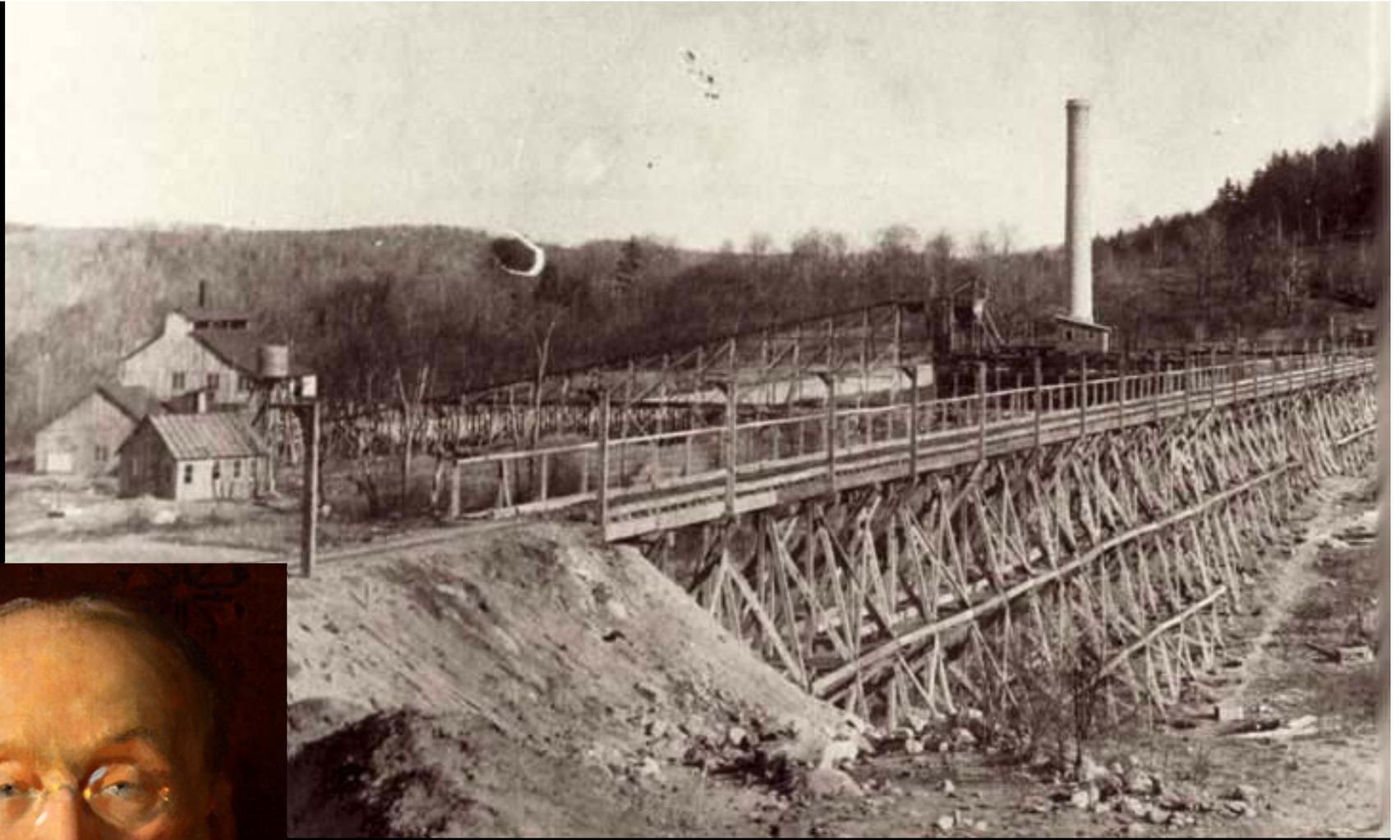
Elizabeth Tyson
1828-1888



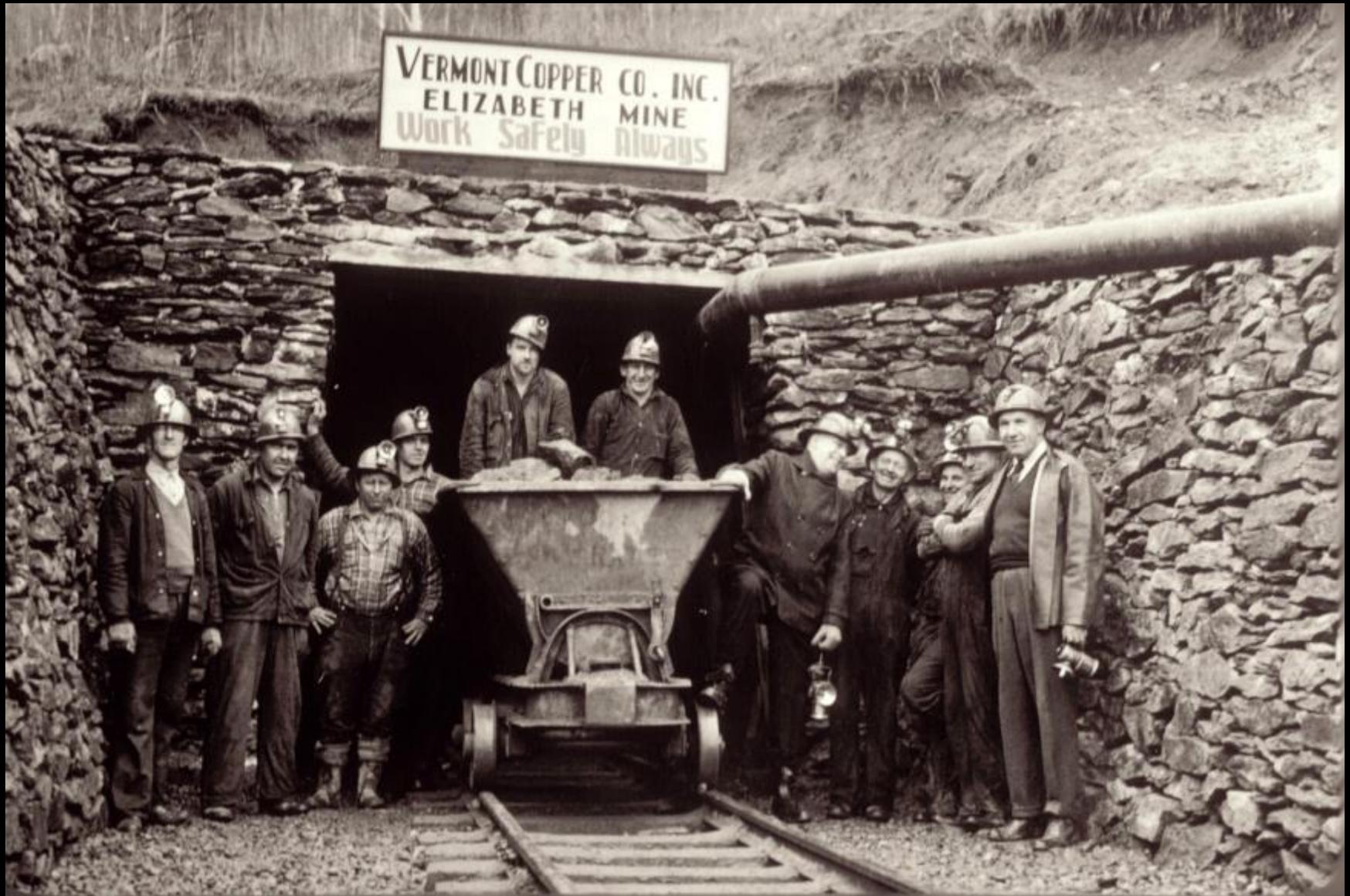
**Tyson
No.1 Shaft,
1880s**

**Tyson
Smelter,
about
1902**





**August Heckscher and his
1908 Copper Smelter**

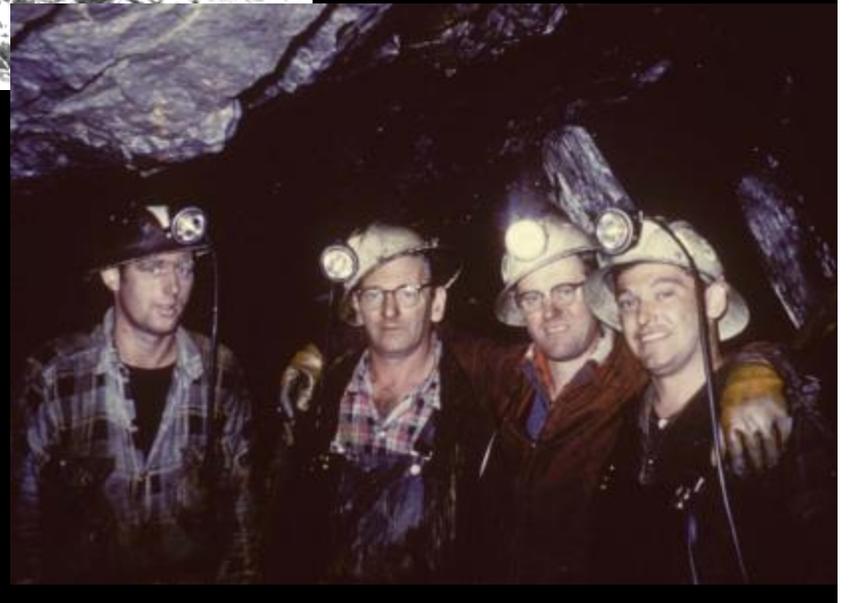


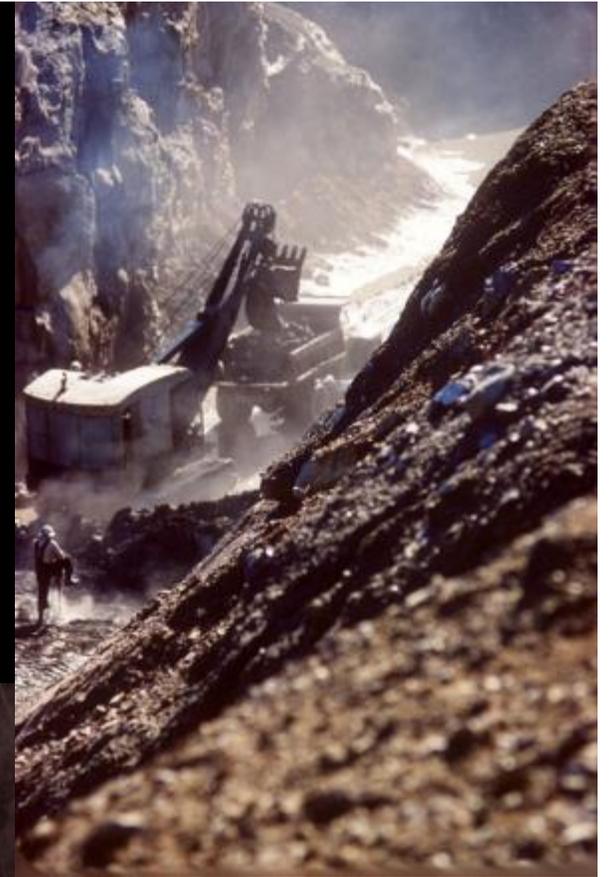
Elizabeth Miners, World War II



1942 Ore Concentration Mill

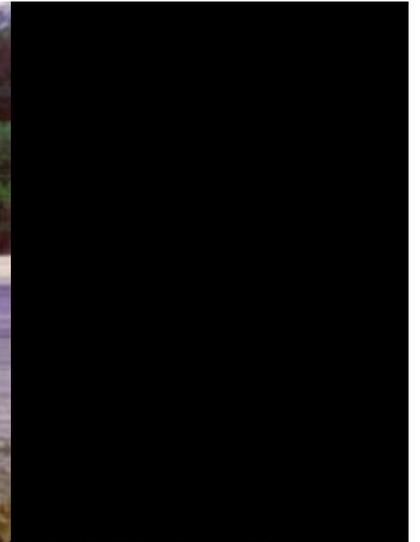
Miners Posing Underground





**1950s
Operations**





**Flotation Tailings Pile
and
Disposal Launderers**



APPALACHIAN
SULPHIDES INC
EMPLOYEES &
OFFICIAL BUSINESS
ONLY



Mid-1950s:
“Boom to Bust”



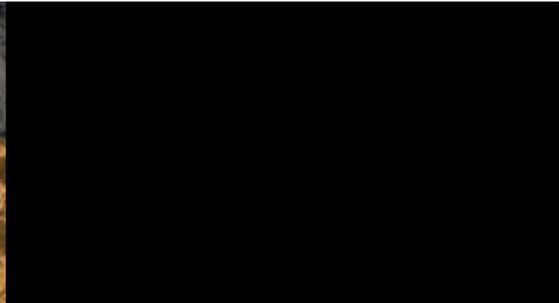
Copperas Works Roast Beds and Heap Leach Piles



Lower Copperas Factory Foundation, Mine Road



**Acid Mine Drainage
and
Ompompanoosuc
River**



**RECLAMATION: Tailings
Grading; Leachate Treatment
Plant and Diversion Channel**



Mine Waste Removal



Waste Cover Construction

EPA CERCLA
TCRA
EMCAG, SHS, Etc.
NTCRA
SECTION 106 NHPA
VT DHP (SHPO)
CRM
NRHP DOE
MOA
MITIGATION

MITIGATION:

-DOCUMENTATION

-ARCHAEOLOGY

-PRESERVATION

-EDUCATION

DOCUMENTATION:

**Historic American
Engineering Record
(HAER):**

***Narrative History
Report***

HISTORIC AMERICAN ENGINEERING RECORD

Elizabeth Mine

HAER No. VT-35

- Location:** Mine Road, 1-3/4 miles southeast of the intersection of Vermont Route 132 and Mine Road in the village of South Strafford, Orange County, Vermont
- USGS South Strafford Quadrangle, Universal Transverse Mercator Coordinates: 18.714570.4855625
- Dates of Construction:** 1942–1958
- Engineer, etc.:** Galigher Company, Salt Lake City, Utah ca. 1943 (buildings)
- Present Owner (s):** Privately owned (withheld by request)
- Present Use:** Closed (1958)
- Significance:** The Elizabeth Mine is one of three copper mines that operated in Orange County, Vermont, in the nineteenth and twentieth centuries. The Elizabeth Mine operated almost continuously from 1809 to 1958. Of the three mines, it produced the highest tonnage of copper, and left the largest and most complex mining landscape. Beginning in 1809 the mine was an important domestic producer of coppers (iron sulfate), and copper was smelted in several brief campaigns between 1830 and 1919. The mine was most productive between 1943 and 1958 when it was revived using modern ore processing technology. Between 1946 and 1956 the Elizabeth Mine was at times among the top 25 copper producers in the U.S. Total copper output for the mine is estimated at more than 100 million lb. The site includes historic mining resources including a regionally unique cluster of World War II-era hard rock metal mining and ore processing buildings and associated man-made landscape features including tailings and waste rock piles, all evidence of historically significant industrial activity.
- Historian:** Matthew A. Kierstead, November 2003
- Project Information:** The Elizabeth Mine has been identified as source of water contamination in the West Branch of the Ompompanoosuc River, a tributary of the Connecticut River. The U.S. Environmental Protection Agency listed the Elizabeth Mine site on the National Priority List ("Superfund") on June 14, 2001. The site was subsequently determined eligible for listing in the National Register of Historic Places. This Historic American Engineering Record documentation of the World War II to 1958 period historic architectural, engineering and landscape resources at the Elizabeth Mine was completed during spring and summer 2003 by PAL, Inc. of Pawtucket, RI for the U.S. Army Corps of Engineers in partial fulfillment of a Memorandum of Agreement stipulating mitigation of potential cleanup impacts to historic resources under Section 106 of the National Historic Preservation Act.

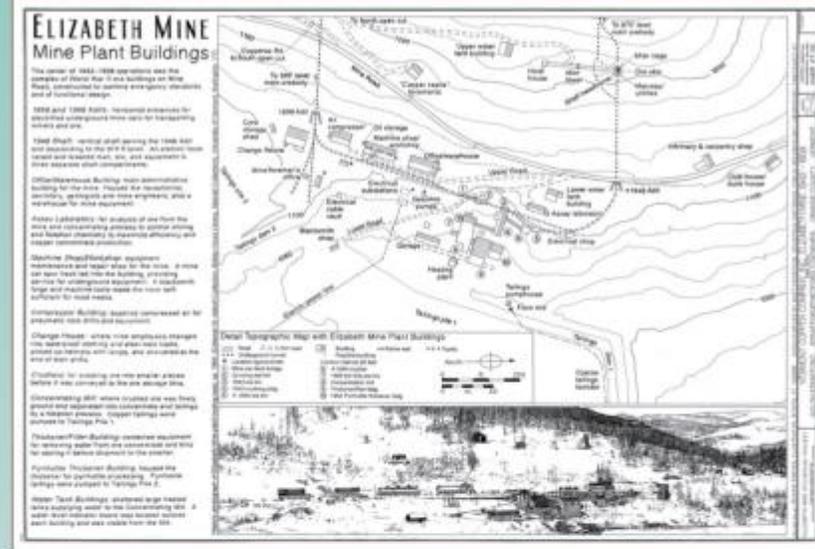
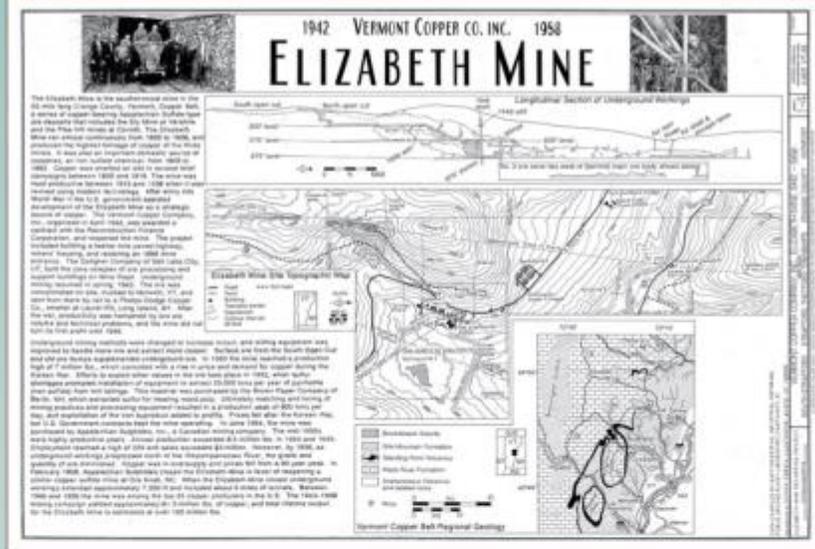
DOCUMENTATION:

HAER:

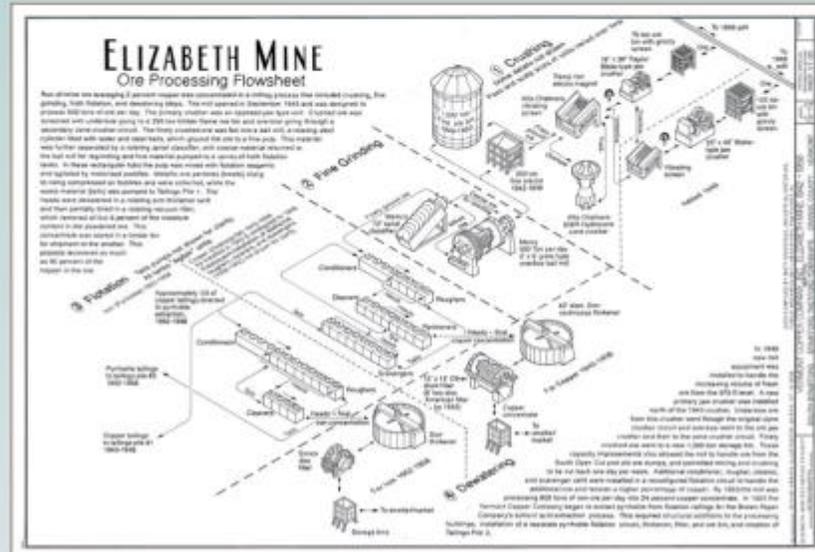
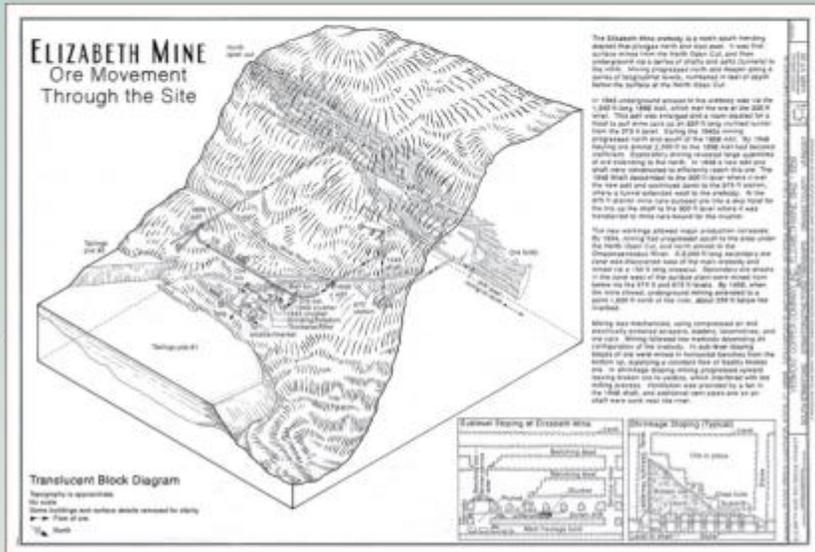
***Large-Format Archival
Photographs***



DOCUMENTATION: HAER: Drawings



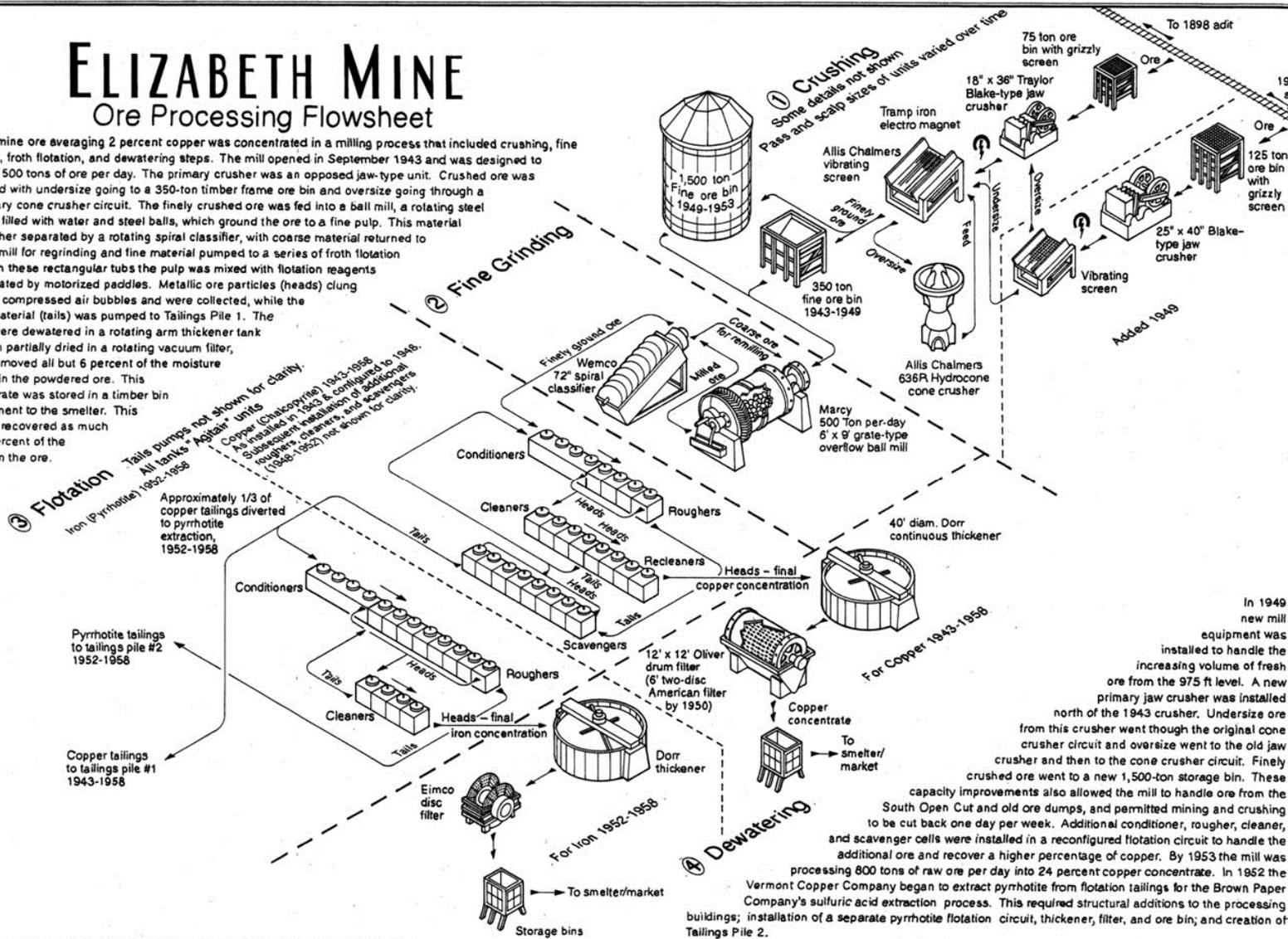
Drawings by Dennis O'Brien Maps & Wayfinding



HAER: Process Drawing

ELIZABETH MINE Ore Processing Flowsheet

Run-of-mine ore averaging 2 percent copper was concentrated in a milling process that included crushing, fine grinding, froth flotation, and dewatering steps. The mill opened in September 1943 and was designed to process 500 tons of ore per day. The primary crusher was an opposed-jaw-type unit. Crushed ore was screened with undersize going to a 350-ton timber frame ore bin and oversize going through a secondary cone crusher circuit. The finely crushed ore was fed into a ball mill, a rotating steel cylinder filled with water and steel balls, which ground the ore to a fine pulp. This material was further separated by a rotating spiral classifier, with coarse material returned to the ball mill for regrinding and fine material pumped to a series of froth flotation tanks. In these rectangular tubs the pulp was mixed with flotation reagents and agitated by motorized paddles. Metallic ore particles (heads) clung to rising compressed air bubbles and were collected, while the waste material (tails) was pumped to Tailings Pile 1. The heads were dewatered in a rotating arm thickener tank and then partially dried in a rotating vacuum filter, which removed all but 6 percent of the moisture content in the powdered ore. This concentrate was stored in a timber bin for shipment to the smelter. This process recovered as much as 95 percent of the copper in the ore.



DATA COMPILED BY MATT MERSTEAD, INDUSTRIAL HISTORIAN,
PUBLIC ARCHAEOLOGY LABORATORY, PAW TUCKET, VT.
VERMONT COPPER COMPANY, INC. ELIZABETH MINE 1942 - 1958
SOUTH STRAFFORD, STRAFFORD, THE FORD TOWNSHIPS, ORANGE COUNTY, VERMONT
ELIZABETH MINE RECORDING PROJECT
ILLUSTRATED BY: DEANNE O'BRIEN, ILLUSTRATOR, MYSTIC, CT. 12 2003
DRAWN BY: NICHOLAS BROWN, 2003
REPRODUCED, PLEASE CREDIT: HISTORIC AMERICAN ENGINEERING RECORD, NATIONAL PARK SERVICE, NAME OF DEDICATOR, DATE OF THE DRAWING

Consult the Appendix for the Narrative Report for source credits for all 4 drawings

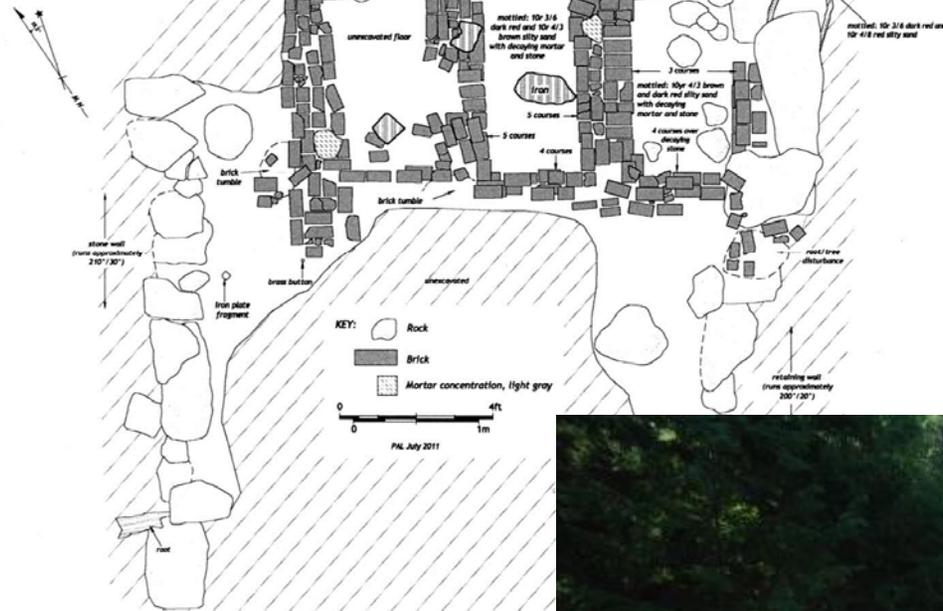


MITIGATION:

ARCHAEOLOGY
Data Recovery



UPPER COPPERAS FACTORY
PLAN VIEW - ST-3-UC - FEATURE 7-UC
from 1.3 to 2.1ft below ground surface



Copperas Factory: BOILER



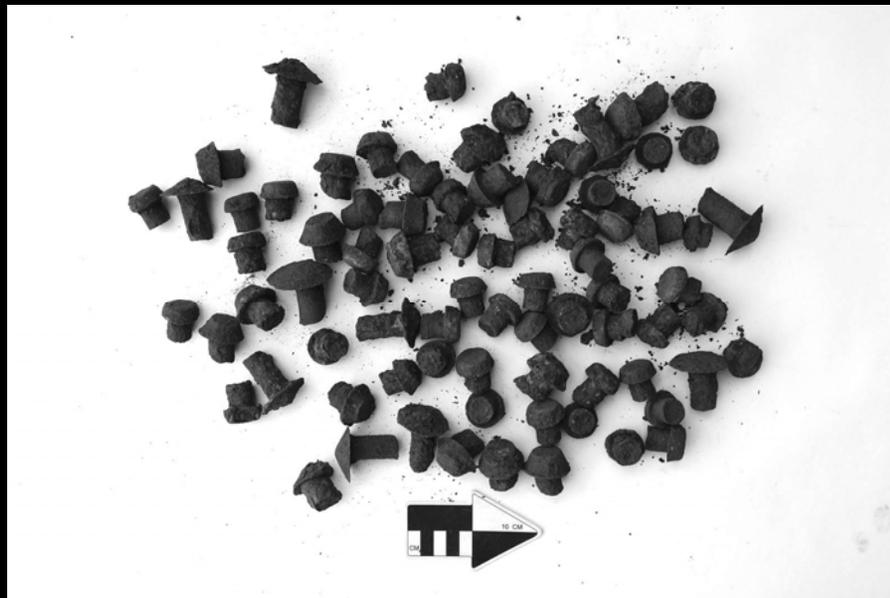


Copperas Factory: COOLER



Copperas Factory: CRYSTALLIZER

Copperas Factory: ARTIFACTS





**MITIGATION:
PRESERVATION**

**Copperas
Factory
Foundations**





**MITIGATION:
PRESERVATION**

**Ore
Concentration
Mill
Foundations**

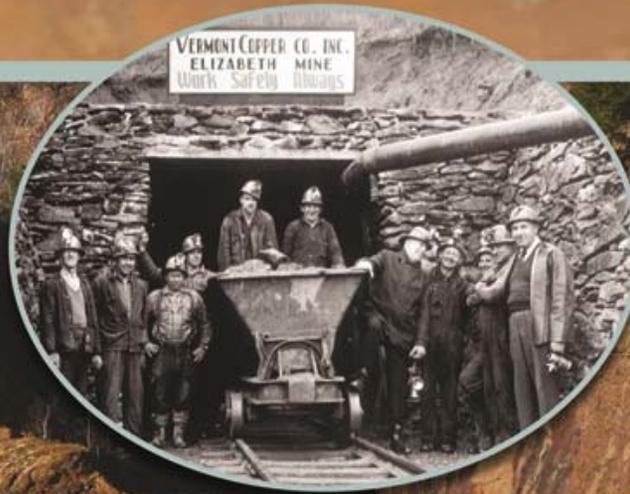


MITIGATION: EDUCATION

Popular Report

FROM COPPERAS TO CLEANUP

THE HISTORY OF VERMONT'S ELIZABETH COPPER MINE



Milestone Heritage Consulting



MITIGATION: EDUCATION

OCEAN TO MOUNTAIN: ELIZABETH MINE ORE

The remarkable expanse of exposed bedrock on Copperas Hill is the result of historic industrial activity and recent environmental cleanup. Between 1809 and 1882, copperas miners dug iron sulfide ore from an open trench at the top of the slope, roasted it in heaps, and leached it with water to make weak copperas "liquor." Miners removed the soil, plugged cracks in the rock with clay, and cut trenches, turning the hillside into a giant funnel directing the copperas liquor to the factories at the bottom of the hill. Later, multiple phases of copper mining left more waste on top of the copperas ore piles. The U.S. Environmental Protection Agency identified the colorful eroded waste as a major source of acid mine drainage and metal contamination. In 2010, the EPA removed the waste and relocated it for onsite disposal, exposing the bedrock once again. The bare rock contains crystals of minerals characteristic of metamorphosed seafloor rocks, including large garnets and amphiboles.

The Elizabeth Mine is located in the Gile Mountain Formation, which is a geologic unit within Vermont's eastern Green Mountains, a part of the Appalachian Mountains. The Appalachians, stretching from Alabama to eastern Canada, were formed by a series of

orogenies—mountain-building and 260 million years ago eroded to their present building stones, metals,



Weathered dark copperas ore in piles from roasting and heap leaching and lighter copper mining waste rock on Copperas Hill before the cleanup. EPA. Source: U.S. Environmental Protection Agency.

ELIZABETH MINE

You are standing at the center of the Elizabeth Copper Mine site, a scene of widespread industrial activity from 1809 to 1958. The mine was the largest producer of the chemical "copperas" in the United States in the mid-nineteenth century. Modernized for World War II production, it became one of the top 20 American copper ore producers of the 1950s. A century and a half of mining left behind a dramatic landscape that contaminated part of the Connecticut River watershed. The U.S. Environmental Protection Agency declared the Elizabeth Mine a "Superfund" site in 2001, and the EPA's cleanup actions have dramatically improved the ecological health of the impacted streams and rivers.

The Elizabeth Mine was a source of metallic, sulfur-bearing minerals. The iron-, copper-, and sulfur-bearing "sulfide" ore minerals mined here were deposited on the ancient seafloor around 400 million years ago and later included in the formation of Vermont's Green Mountains. Sulfide ores and mining waste exposed to air and water can create acid water and metals contamination.

Copper is an important metal with a long history of mining in the U.S. Copper has been used by humans for thousands of years. Its malleability, strength, and corrosion resistance make it ideal for weapons, containers, coins, statues, medical instruments, and plumbing. Copper is also highly conductive, and by 1800 it was in great demand for electrical and communications uses. Most of the copper used in America during the colonial period was imported. The U.S. copper industry emerged in the 1840s, and Michigan and Vermont became important Civil War-era contributors. Later in the nineteenth century the industry expanded to the Rocky Mountains and the American Southwest, where copper is now mined in large open pits.

Vermont once hosted New England's most productive copper mines. Orange County's historic "Copper Belt" includes the Elizabeth Mine, the Fly Mine in Vershire, and the Pike Hill mines in Corinth. These mines operated on and off, based on demand for copper for the American Industrial Revolution, the Civil War, two World Wars, and the Korean War. Together they produced about 150 million pounds of copper, almost 100 million pounds of which came from the Elizabeth Mine. These mines were "boom and bust" industries where natural resources were exploited and the resulting landscapes abandoned. After the Elizabeth Mine closed in 1958, waste contaminated the water in Copperas Brook, Laurel Brook, and the West Branch of the Unadoville Brook, tributaries of the Connecticut River, for over forty years.



Sample of dark green copper sulfide ore mined underground at the Elizabeth Mine. Source: U.S. Environmental Protection Agency.

Elizabeth Mine pollution was addressed through environmental cleanup. Public concern over pollution led to the environmental movement of the late 1960s. The U.S. Environmental Protection Agency was established in 1970, and in 1980 Congress passed the Comprehensive Environmental Response, Compensation, and Liability Act, or "Superfund," which allows the EPA to provide funding or take enforcement actions to clean up sites that could harm people or the environment. The EPA's Elizabeth Mine cleanup project greatly reduced acid and metals releases, leading to dramatic recovery of downstream water quality. Mining also left archaeological sites, buildings, and industrial landscapes, and the EPA addressed cleanup impacts to these historical resources through archeology, decontamination, and public education.



Environmental water flowing from the Elizabeth Mine. EPA. Source: U.S. Environmental Protection Agency.



Artificial mine of partially exposed Elizabeth Mine copper ore with waste tailings pile leaching sulfidic. EPA. Source: Andrew Plimpton of EPA.

shallow magma, resulting in submarine hot springs. These types of sulfide ores form worldwide and were also mined in the eastern United States at locations including Ducktown, Tennessee; Ore Knob, North Carolina; Great Gossan Lead, Virginia; Rowe, Massachusetts; and Blue Hill, Maine. Sulfide ores can contain copper, lead, zinc, and other metals, although only copper was produced at the Elizabeth Mine. Sulfide ore mine waste exposed to weathering has potential to create acid water and metals contamination.

ELIZABETH MINE ORE FORMATION

FORMATION OF SEAFLOOR SULFIDE ORE DEPOSITS OF THE TYPE INCLUDING THE ELIZABETH DEPOSIT



1. BEFORE ORE FORMATION: STABLE CONDITIONS
Silurian Period and earlier; approximately 430 million years ago and older. Conditions are stable, with thick continental crust riding on the hot mantle. (Illustrations are schematic and different scales.)

2. CONTINENTAL CRUST SPREADS APART: AN OCEAN FORMS
Early Devonian Period; approximately 415 million years ago. Mafic rock rises up through the mantle into the crust. The crust splits, thins, and pulls apart. Seawater fills the resulting basin. Volcanic rocks spread out onto the seafloor. The volcanic heat and seawater begin to interact to form metallic sulfide ore deposits at hydrothermal vents. Continental rocks erode and bury the seafloor rocks in sediments.

3. ORES ARE DEPOSITED
Early Devonian Period; approximately 415 million years ago. Cold seawater descends through seafloor cracks under great pressure. Water is superheated by hot rocks, leaching out metals and sulfur. Hot, metal-laden water rises through cracks back into the ocean. Metals precipitate from cooling water and are deposited on the seafloor to form metallic sulfide ore deposits.

4. STABLE CONDITIONS RETURN: ORE DEPOSITS ARE BURIED
Early Devonian Period; approximately 415 to 400 million years ago. Magmatic and volcanic activity ends. Hydrothermal venting and ore formation stop. Sediments continue to bury the ore deposits on seafloor.

5. CONTINENTAL CRUST CONVERGES: MOUNTAINS ARE BUILT
Early Devonian Period; approximately 400 million years ago. The split continental crust drifts back together. Crust, including igneous and sedimentary rocks and ore deposits, thickens at opposing plates collide, forming mountains. The collision deforms the rocks from their original horizontal configuration into the tilted positions that we see today. Crustal thickening caused the rocks to undergo physical and mineralogical changes due to heat and pressure, a process that geologists call metamorphism.

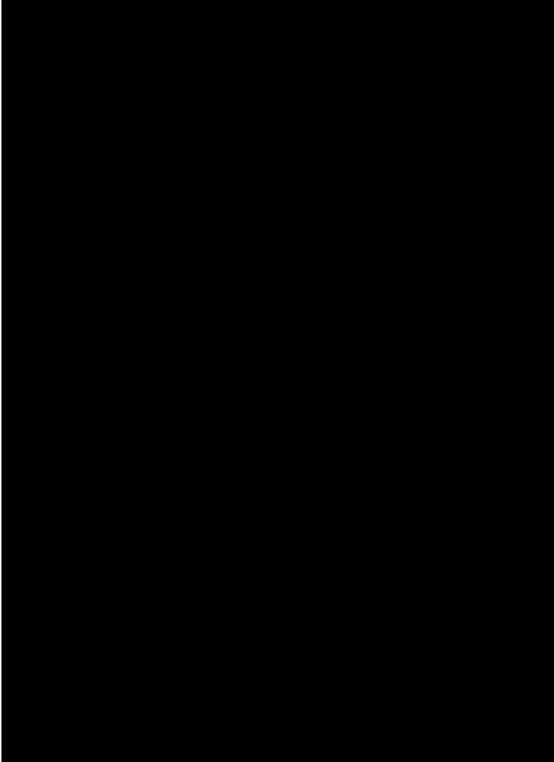
6. STABLE CONDITIONS AGAIN: EROSION EXPOSES ORE DEPOSITS
Early Devonian Period to present; approximately 400 million years ago to today. Millions of years of erosion wear down the mountains and expose the metamorphic rocks containing the ore deposits. In Vermont, erosion of the Green Mountains exposes the Orange County copper ore deposits exploited by the Elizabeth Mine.

7. COPPERAS HILL: THE ELIZABETH MINE ORE DEPOSIT
East-west action through Copperas Hill, looking north, present conditions. Steeply dipping sulfide ore deposit shown in yellow is oriented parallel to uplifted metamorphosed seafloor host rock beds. The surface open cut, underground vertical shaft and horizontal "tunnels" show ways miners typically accessed ore for mining. An actual vertical shaft and shaft are visible from Copperas Road where it crosses the hillside.

Interpretive Panels



Copperas Works





Tailings Pile



Q&A

