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Monte Cristo Mining Area Overview

- ~ 60 Abandoned Gold Mines / Prospects, Transport, and Processing Facilities, Located in North Cascades of WA on USFS-Administered Land
- 40 Miles East of Everett Heavy Recreational Use (3,500+ annual visitors)
- Complex Land Ownership, USFS / private, platted Townsite
- 1,975 5,000 feet amsl
 (Monte Cristo Lake to Headwaters)
- ASARCO Settlement \$5.5M each to Forest Service and Ecology



Monte Cristo Mining Area Overview (Cont.)

- Setting
 - Remote with Poor Access, Steep Terrain
 - Inventoried Roadless Area / Henry M. Jackson Wilderness
 - Threatened and Endangered Species (Murrelet, Spotted Owl, Bull Trout)
 - Archaeological / Cultural Resources



Overview of the MCMA

Located in NW Washington, near/in HMJ Wilderness



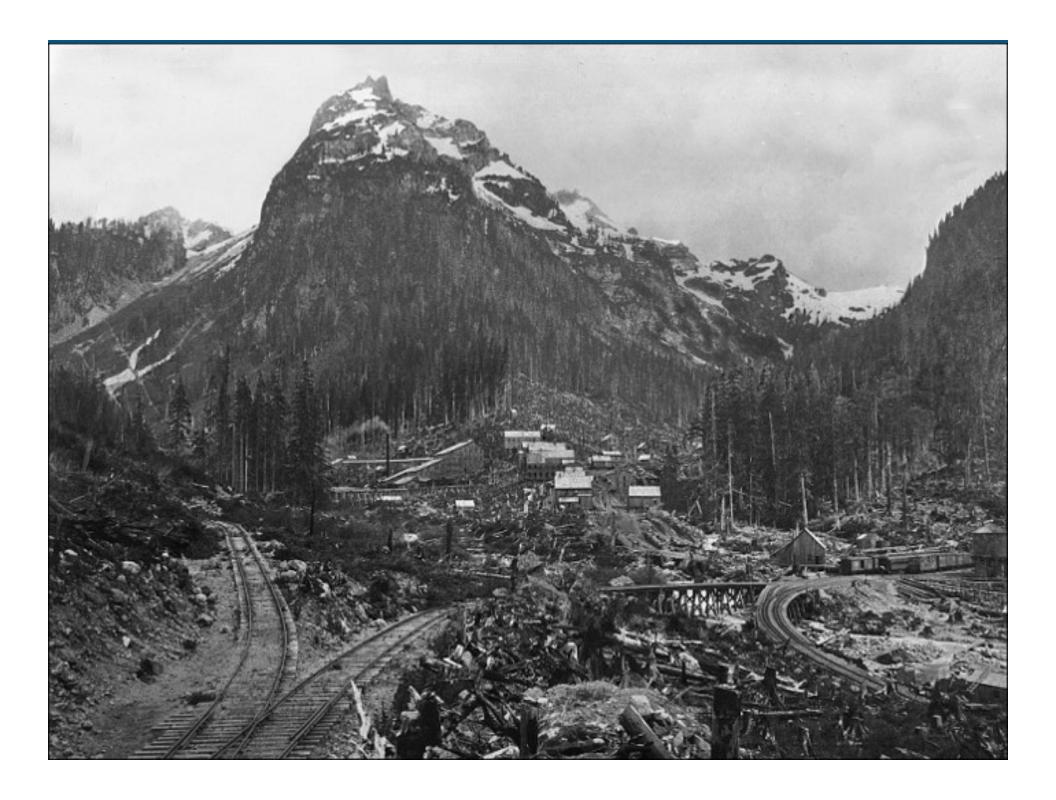




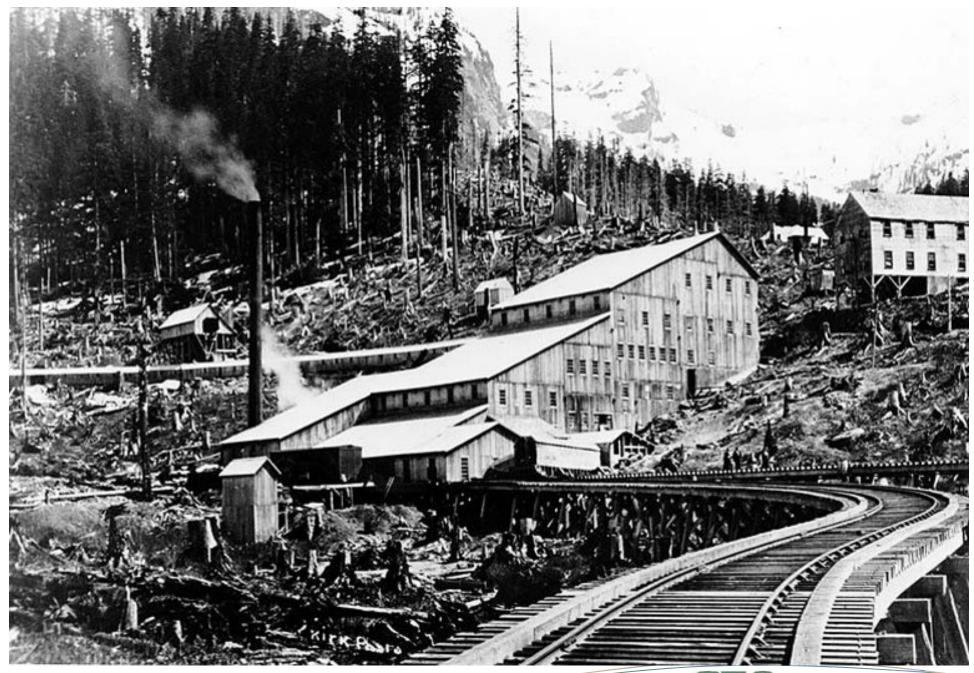
Early History of Mining District

- 1889 First discovery and early claims.
- 1891 Rockefeller buys majority interest.
- 1892 / 1893 Wagon Road / Railway completed to Monte Cristo.
- 1894 United Concentration Company completes Mill.
- 1894 to 1906 Period of Most Significant Mining,
 Ore Production ~300,000 tons.
- 1903 ASARCO purchases Everett Smelter / Monte Cristo interests.
- 1907 Main Production ends at Monte Cristo.

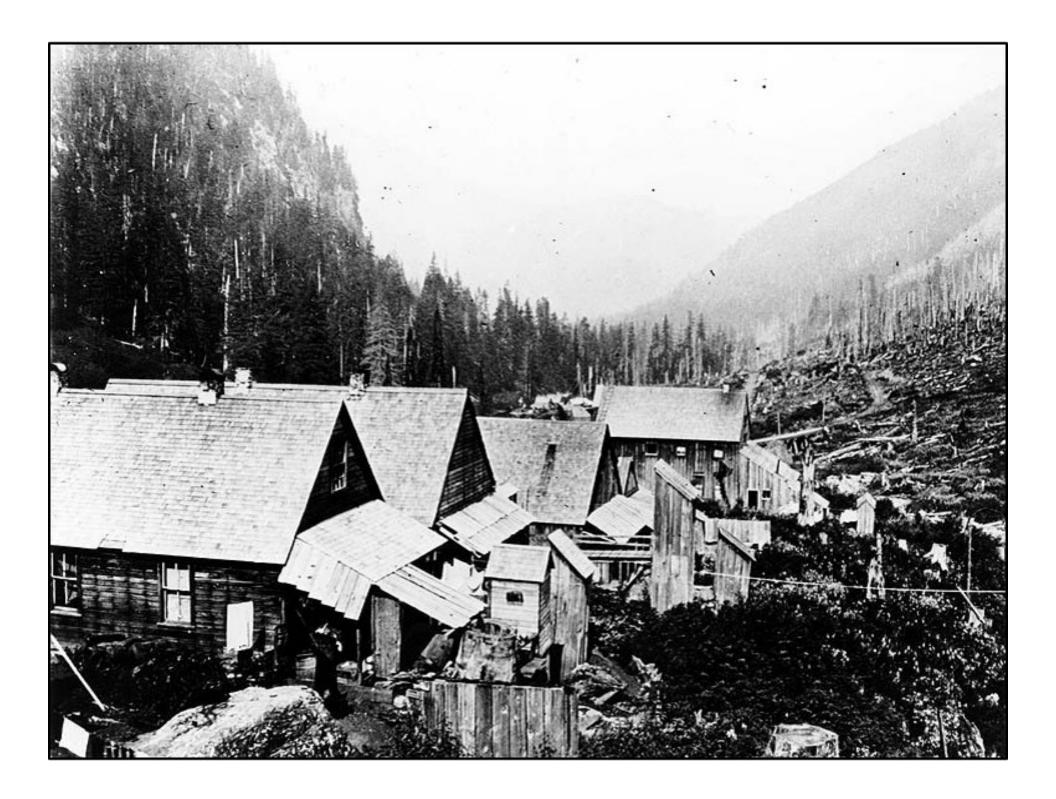


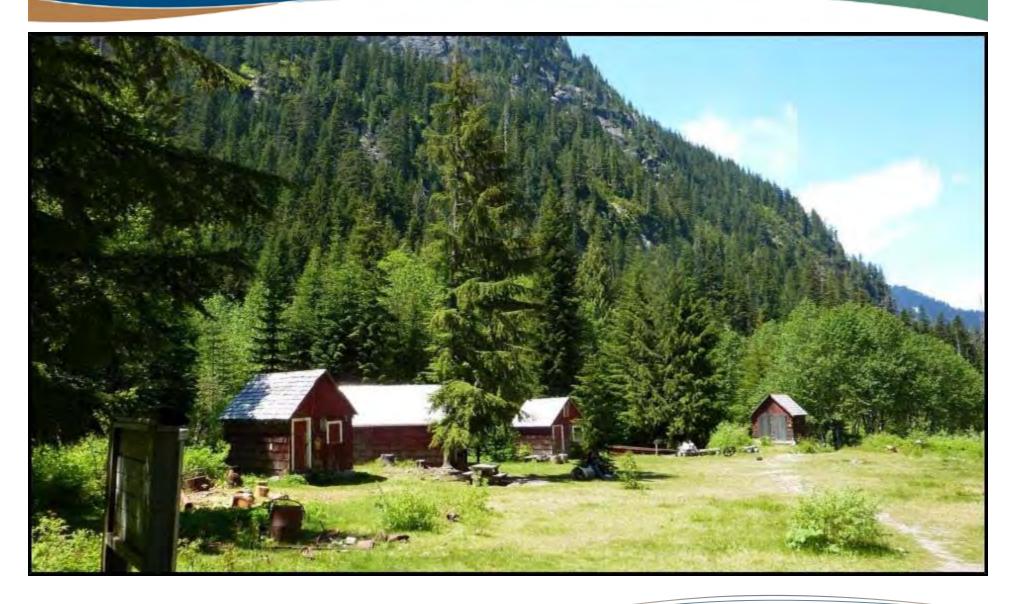






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Mines / Facilities

Near Features (As Cleanup Level = 284 mg/kg)

- Rainy Mine
- Concentrator
- Ore Collector
- Comet Terminal / Haulage Ways
- Assay Shack

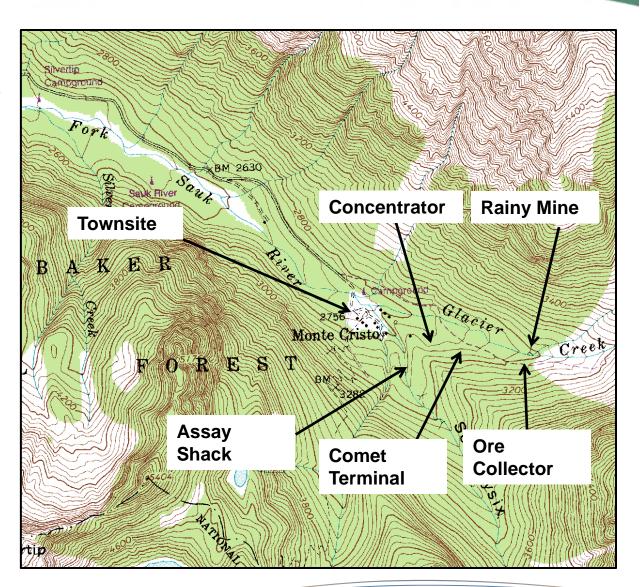
Remote Features (As Cleanup Level = 659 mg/kg)

- Pride of the Woods Mine
- Justice Mine
- Mystery Mine



Near Features

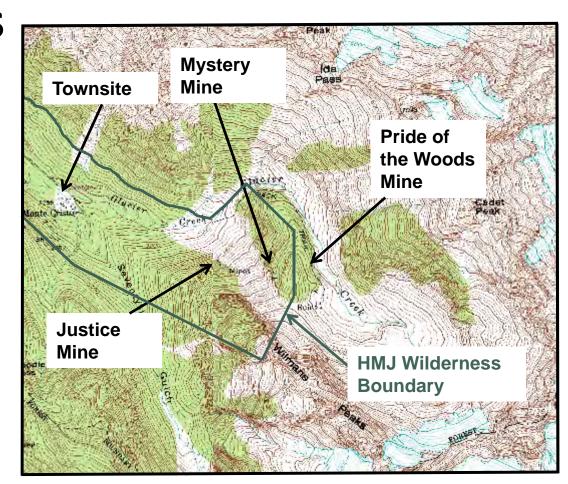
- Rainy Mine
- Ore Collector
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- Assay Shack
- Comet Terminal / Haulage Ways





Remote Features

- Pride of the Woods Mine
- Justice Mine
- Mystery Mine





Final Removal Action Alternative

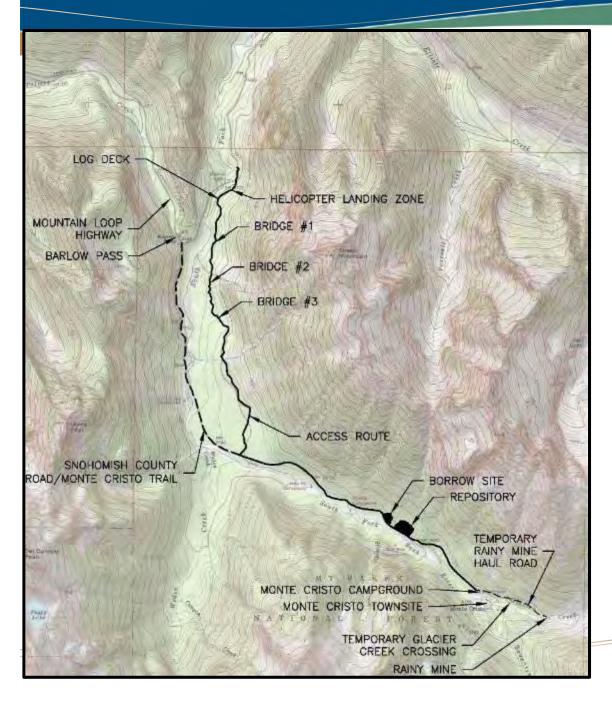
- Access Route Development / Improvements and Log Stringer Bridges (2012-2014)
- New ~ 2,900-Foot Haul Route to the Rainy Mine
- Temporary Access Bridge Across Glacier Creek
 - In Water Work Window September 15
- Construct ~ 1.15-acre Permanent Onsite Repository
 - Repository Logging / Haul / Decking for USFS Timber Sale
 - Consolidation of Waste Rock and Tailings
 - Multi-Layer Cover, 60-mil HDPE Liner, Drainage Geotextile, and 3-foot Soil Cap



Final Removal Action Alternative (Cont.)

- Transport ~ 2,000 cy of Waste Rock from the Pride the of the Woods Mine via Heavy-Lift Helicopter
- Justice and Mystery Mine #3 Adit Diversions
- Biological Opinion (Murrelet and Bull Trout)
 - Noise Monitoring 92 dB
 - Diurnal Work Window
 - Continuous Turbidity Monitoring Upstream and Downstream of Glacier Creek Crossing
- Full-Time Archaeological Oversight





Access Route 2012-2014

- Snohomish County Bridge / Road Washed Out (2008)
- 1.6 Miles of New Access Route from the Mountain Loop Highway
- 1.1 Miles of Upgrades to the Former Python Logging Road



Access Route



- 80,000-Pound Load Capacity
- Douglas Fir Stringers
- AYC Decking

Three new Log Stringer
 Bridges to Span Tributaries





Design/Construction Challenges

- Weather Conditions (Rain / Snow, Drought, Fire)
 - ~ 140 Inches of Precipitation
- Construction Window (June – early October)
- Remote Access / Logistics / Communications





Design / Construction Challenges (Cont.)

- Steep Slopes / Difficult Terrain
- Inventoried Roadless Area Int. Secretary Approval
- ESA-Listed Species (Noise, Turbidity, In-Water Work Window)
- Archaeological / Cultural Resources
- Federally Designated Wilderness Minimum
 Requirements Analysis / Approval from USFS Chief



2015 Removal Action Summary

- Design-Build Contract Structure
 - CES Prime Contractor
 - Palm Construction Main Subcontractor
 - Columbia Helicopters Main Helicopter Subcontractor
 - Archaeological, Survey, Geotechnical, Liner / Leak Locator, Secondary Helicopter Subcontractor
- Continuous Work Schedule, CES and Subs
- Demobilization October 24, 2015



Remote Camp – Facilities / Lodging



- Facilities
 - Running Water
 - Showers/Laundry
 - Temp Septic System

- 7 Day / Week Operation
 - Full-Time Cook
 - Satellite Phone / Internet
 - USFS Radio



Temporary Glacier Creek Crossing

- Access to the Ore Collector, Comet Terminal, Assay Shack and Concentrator
- Removal by September 15 (Fish Window)





Weather Station



- Continuous Turbidity Log 300
 Feet Downstream of Bridge
 and Upstream from Rainy
 Mine (Background)
- Rain Gage, Temperature,
 Wind, Humidity, 7+ Inches of
 Rain Recorded over Labor Day
 Weekend
- Real Time Data for Tarp
 Deployment at Repository and Local Fire Managers



Haul Routes



Ore Collector, Comet, Assay Shack



Rainy Mine



Helicopter Service Area

- Onsite Fuel, Secondary Containment
- Full-TimeWatchmen





Helicopter Service Area (Cont.)

- Located within
 Murrelet Habitat –
 Subject to Noise
 Restrictions and
 Diurnal Work Window
- Operated near the End of Murrelet Nesting Season (September 5-15)
- Used Avalanche Chute Glide Path





Waste Material Excavation / Placement

- Design Estimate was 17,300 bcy of Waste Rock and Tailings
 - Includes 12 cy of Dangerous Waste: Hauled Offsite to Arlington
- Risk Assessment Cleanup Goals
 - Near Features 284 mg/kg Total Arsenic
 - Remote Features 659 mg/kg Total Arsenic
- In-Field Screening with XRF
- Final Quantity ~ 14,350 cy



Ore Collector



- Located on Glacier Basin Trail
- Fine and Coarse Spilled Ore
 - As = 29,551 ppm (Avg)





Ore Collector – Removal





Ore Collector – Final





Comet Terminal





- Ruins/spillage piles
- Located on Glacier Basin Trail
- Ore stockpiles/spillage piles (As up to 10%)



Comet Terminal - Removal





Comet Terminal - Final





Assay Shack



- Ruins Present
- Significant Archaeological Features
 - As = 36,400 ppm (Avg)





Assay Shack - Removal





Assay Shack - Final





Concentrator/ Mill



- Tailings / Concentrates
 - As = 21,400 ppm (Avg)
 - 12 cy of Dangerous Waste
 - Discharge to Glacier
 Creek





















Upper Concentrator - Final





Lower Concentrator





Lower Concentrator – Dangerous Waste





Lower Concentrator - Removal





Lower Concentrator – Drainage Removal







Lower Concentrator - Final





Rainy Mine



- Adit with Seep and Covered Shaft
 - As = 40,455 ppm(Avg)
- Eroding Waste Rock
 Dump Adjacent to
 Glacier Creek

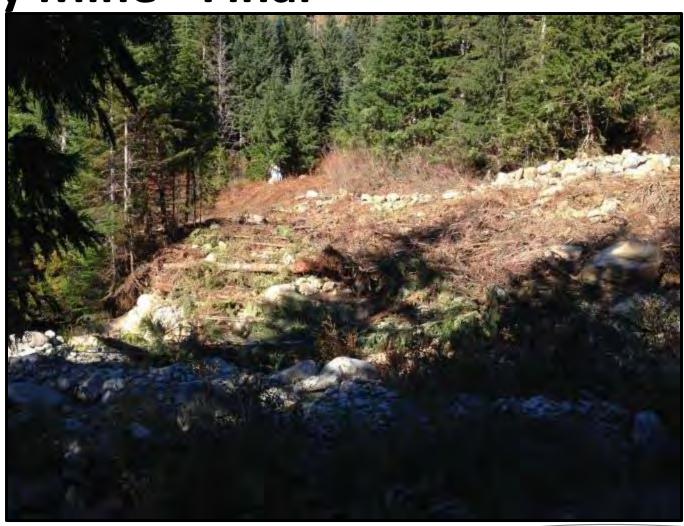


Rainy Mine - Removal



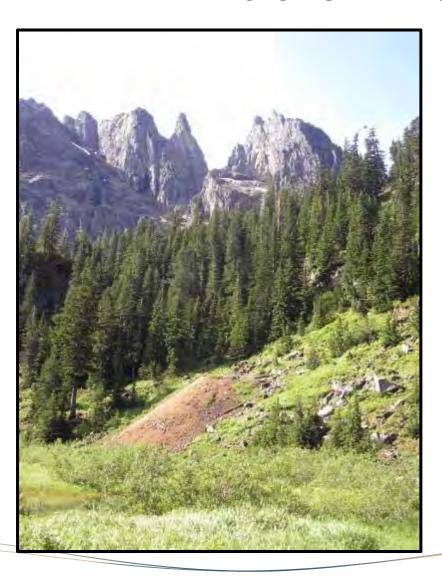


Rainy Mine - Final





Pride of the Woods Mine



- 1 Collapsed Adit
- Located within HMJ Wilderness
 - As = 16,640 ppm (Avg)
 - Toe of Waste Rock in Glacier Creek
- Seep at Toe of Waste Rock
 - Up to 4,060 ppb (As)





- Columbia Vertol 107 –
 10,000 lb Lift Capacity
- Self-Dumping Bins (2.2 cy Capacity)
- Three Mini Excavators
 Flown to the Top of the
 Pile
- 887 Round Trips from POW to Drop Zone at the Rainy Mine









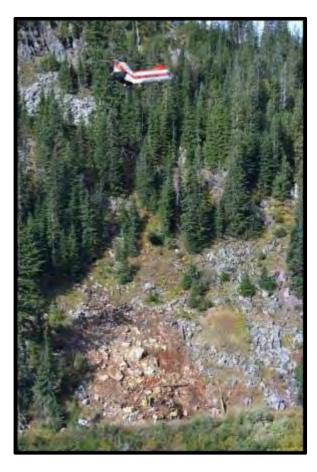


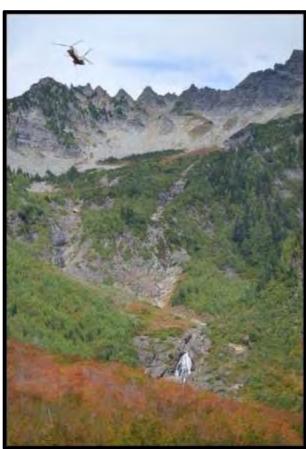
















Pride of the Woods Mine - Final





Mystery Mine



- Adit #3 Diversion
 - <40 gpm / 3,300 ppb(As)
- Seep Below Waste Rock
 - <4.5 gpm / 1,100 ppb(As)



Mystery Mine Diversion







Mystery Mine Diversion





Mystery Mine Diversion





Justice Mine



- Seep Below Waste Rock at Glacier Creek Trail
 - 1.35 gpm & 261 ppb(As)

- Main Adit Diversion
 - 90 gpm & 712 ppb (As)























Onsite Repository

- Slope Varies from 2.5:1 (Bottom) to 10:1 (Top)
- Waste Rock Consolidated with Tailings
- Lime (Calcium Carbonate) Additions to Provide Neutralization and Drying Capacity
- Covered with Tarps During Rain Events
- 12-Foot Wide Terrace Drain to Divert Water Away from the Face of the Slope



Onsite Repository (Cont.)

Repository Cover (Multi-Layer)

- Cover Soil Generated and Screened Onsite Top Three Feet
- 200-300 mil Geocomposite Drainage Geotextile
- 60-mil HDPE Membrane; 6 Vents
- 12-oz Nonwoven Geotextile
- Six-Inch Buffer of Screened Topsoil
- Waste Rock / Tailings Bottom



Repository - Logging



2.47-acre Patch Cut



Log Deck / Timber Sale



Repository – Subgrade Preparation





Repository – Waste Rock Placement



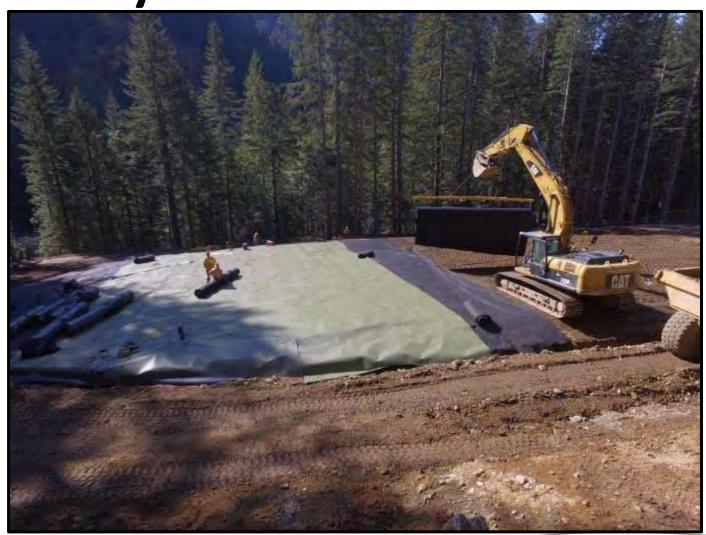


Repository – Tarp Deployment





Repository – Liner Placement





Repository – Liner Placement





Repository – Leak Test





Repository – Drainage Geotextile





Repository – Final Grade / Cover





Repository – Monitoring Wells







Summary

- Primary Construction
 Completed Within One Field
 Season
- Field Changes Made with Continuous Oversight & Communication
- No Health / Safety Concerns
- Long-term O&M Inspections& Monitoring Through 2019
- Cost \$4.7M Capital





